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INSTALLATION INSTRUCTIONS

PART NUMBER: TAU13-SHO
FOR: 2013 + UP Ford Taurus
EFFECTIVE: October 21, 2012

INSTALLATION PACKAGE INCLUDES:

- A) 4 – ¼-20 Flange Nuts
- B) 2 – Templates: One for the driver's side and one for the passenger side
- C) Adhesive Pads (for an unpainted Sportwing®)
- D) Instruction Sheet
- E) 2 – Hole Caps 3/4" to cover holes made in secondary panel.
- F) 4 – Threaded Studs

Extra tools needed: 1/8" or similar drill bit, 3/4" Hole Saw - Uni-Bit (for a cleaner cut.)

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

1. CLEAN AND PREP

For proper installation of Sportwing®, clean the surface where the Sportwing® is to be installed using car wash soap and water. Before you install the part, please examine the spoiler against the car in natural sunlight. Check to make sure the paint colors match and that there are no paint flaws. If the Sportwing® is defective in any way, contact us and do not proceed with the installation.

2. REMOVE TRUNK LINER! Close the trunk.

3. Measure down 10" from the front corner of the trunk lid where it meets the rear window glass and make a mark with a grease pencil. See diagram below.

4. On the driver's side, align the provided driver's side template with the edge of the trunk at the 10" mark. See diagram below. Use masking tape to adhere the template to the deck lid, and repeat using passenger side template.



5. Using a 1/8" or similar drill bit (see each template for drilling instructions. NOTE: when drilling 1/8" pilot holes on template notice that on the one drilling location you only need to drill through the top panel of deck lid only. When drilling the second fastening pilot hole on the same template you will need to drill through the top panel of deck lid and continue drilling through the secondary panel of deck lid NOTE: when drilling through the secondary panel slightly lift the deck lid when drilling so that you will not drill into the rain channel of the trunk. After drilling 1/8" pilot

holes through secondary panel, open deck lid and using a $\frac{3}{4}$ " hole saw open up the $\frac{1}{8}$ " pilot hole in the secondary panel to $\frac{3}{4}$ ". This will allow you access to the top panel of deck lid when installing flange nuts later on in installation; $\frac{3}{4}$ " black hole caps have been provided for these holes upon finishing.

6. Close deck lid and remove the templates from the top of the deck lid. Next, using a uni-bit (we suggest using a uni-bit for a cleaner cut), open up the four (4) $\frac{1}{8}$ " pilot holes to $\frac{7}{16}$ ". Attach the 4 Threaded Studs provided to the Sportwing®.
7. Carefully place the Sportwing® onto the deck lid by placing the four (4) threaded bolts through the four (4) $\frac{7}{16}$ " holes that you made in the deck lid. The threaded bolts should align through the $\frac{7}{16}$ " holes without binding. You may need to file some of the $\frac{7}{16}$ " holes if the threaded bolts are hitting the edges of the $\frac{7}{16}$ " holes. Set Sportwing® aside when you are satisfied with the fit. Always be sure to set the Sportwing® on a soft cloth to avoid scratching its paint.
8. Apply zinc chromate primer or touch up paint on the edges of the four (4) $\frac{7}{16}$ " holes on the deck lid and $\frac{3}{4}$ " holes made in secondary panel.
9. Place the Sportwing® back into the $\frac{7}{16}$ " holes. Holding onto Sportwing®, open deck lid and install the four (4) flange nuts and only finger tighten them. Once all flange nuts are started, tighten evenly (but do not over tighten). Next, install $\frac{3}{4}$ " black hole plugs into secondary panel holes.
10. Clean up any metal shavings, and you are done. If you have any questions, or if you would like information about other quality Sportwing® products, please call the TOLL FREE number at the top of this sheet. Thank you for choosing Dawn Enterprises Inc.