

DAWN ENTERPRISES INC.

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INSTALLATION INSTRUCTIONS

PART NUMBER: TAU10
FOR: 2010+ FORD TAURUS
EFFECTIVE: 11.17.09

INSTALLATION PACKAGE INCLUDES:

- A) 6 – Lock Washers
- B) 6 – Mounting Screws
- C) 6 – Flat Washers
- D) 2 – 5/8" Black Hole Plugs (for holes made in secondary panel)
- E) 2 – Templates – 1 Drivers side – 1 Passenger Side
- F) Instruction Sheet

EXTRA TOOLS NEEDED:

- 1. 1/8" or similar Drill Bit
- 2. Uni-bit to enlarge 1/8" pilot holes to 3/8"
- 3. 3/8" Socket with ratchet
- 4. 5/8" Hole Saw

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

1. Open the trunk, **remove the trunk liner** and place a protective cover inside the trunk to capture any metal shavings.
2. Close trunk. Starting on the drivers' side, measure down 13 ½" from the front corner of the trunk lid where it meets the window glass and make a mark. See Diagram A on back of sheet. Repeat on passenger side.
3. Leaving the paper liner on the bottom of the mounting feet, place the Sportwing® on the marks made in step #2, (see Diagram A on back of sheet) so that as you face the rear of the car, the front tips of the Sportwing® rests on the marks. Center the Sportwing® exactly from left to right. Using a grease pencil, outline both mounting feet. Set Sportwing® aside.
4. Starting on the drivers side, line up the drivers side template with the edge of the trunk at the 13 ½" mark, see Diagram B on back of sheet. **IMPORTANT: See Diagram C on back of sheet as to where to line up opposite end of template.** Repeat procedure on passenger side using passenger side template.
5. Drill a 1/8" or similar pilot hole through the top panel of deck lid at the exact center of each spot indicated on the template (**NOTE: when drilling the one outermost fastening holes in deck lid, see template for drilling instructions, you will need to continue drilling through the secondary panel of the deck lid**). After drilling pilot hole through secondary panel, open deck lid and using a 5/8" hole saw, open each outer hole in secondary panel to 5/8". This will give you access for your socket wrench when tightening screws into Sportwing® later on in the installation. There are already factory cut outs in the secondary panel for the two inside fastening locations.
6. Using a uni-bit (**NOTE: we suggest using a uni-bit for a cleaner cut**) open the six 1/8" pilot holes to 3/8".
7. Apply zinc chromate primer or touch up paint on the edges of the six holes that you drilled in the trunk lid.
8. Remove the paper liner from the bottom of the mounting feet and lightly place the Sportwing® back onto the outline marks that you made step #3. Holding onto the Sportwing®, open the deck lid and make sure 3/8" holes in deck lid align with mounting holes on bottom of mounting feet. If holes do not align, relocate Sportwing® if necessary or you may have to open 3/8" holes to 7/16". Repeat procedure until alignment is correct. When satisfied with alignment, press firmly into place.
9. Open the trunk. First, install screws with lock washers and flat washers provided on the two inside holes using a ratchet with 3/8" socket making sure screw does not fall between panels. A piece of tape in the socket is helpful in holding screw in place until started. Loosely tighten both inside screws. Next, repeat procedure on outermost holes. After all six fasteners have been started, tighten evenly. **DO NOT OVER TIGHTEN.**
10. Replace trunk cover from inside of the trunk. Clean up any metal shavings that may have fallen into the trunk. If you have any questions, problems or if you would like information about other quality Sportwing® products, please call the TOLL FREE number at the top of this sheet. Thank you for choosing Dawn Enterprises Inc.

DIAGRAM A

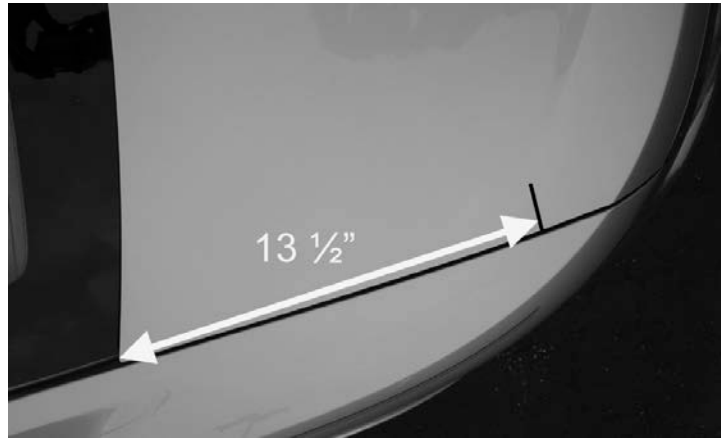


DIAGRAM B



Starting at the drivers side, align template to the 13½" mark made in Step #2. Align arrows to outer edge of deck lid, tape template in place. Keeping template taught, align opposite end of template to the center of definite crease in deck lid.

DIAGRAM C

