

DAWN ENTERPRISES INC.

9155 Sweet Valley Dr., Valley View, OH 44125
Phone: (216) 447-1777 or (800) 548-4867
Fax: (216) 447-3416
www.dawn-ent.com

INSTALLATION INSTRUCTIONS

PART NUMBER: SCIXB08
FOR: 2008 + Scion XB
EFFECTIVE: 09.17.08

INSTALLATION PACKAGE INCLUDES:

- A) 2 – M-6 x $\frac{3}{4}$ " Mounting Screws
- B) 2 – Lock Washers
- C) 2 – Flat Washers
- D) 2 – Templates – 1 for drivers' side – 1 for passenger side
- E) Instruction Sheet

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

1. Wear proper eye protection and make sure area where Sportwing® will be installed is clean.
2. Open rear hatch. Remove the two factory plugs **as shown in Diagram A below**. This will give you access to the top panel of the hatch on the drivers' side and passenger side.
3. **See Diagram B on back of sheet** for placement of template on the hatch. Starting on the drivers' side, using the drivers' side template, provided, place the template exactly **as shown on Diagram B**. Tape the template in place using masking tape. Next, drill a 1/8" or similar pilot hole through the exact center of the fastening hole spot on the template through the top panel of the deck lid. Next, using a uni-bit (**NOTE: we suggest using a uni-bit for a cleaner cut**) you will need to open the 1/8" pilot hole that you made to 7/16". Repeat procedure on passenger side using the passenger side template, provided.
4. Apply Zinc Chromate Primer or touch-up paint on the edges of the two (2) 7/16" holes that you drilled in the hatch.
5. Holding onto the Sportwing®, place the Sportwing® onto the hatch, aligning the threaded mounting sleeves in mounting feet to the 7/16" holes that you made in the hatch, **see Diagram C on back of sheet**. Using the mounting screws with lock washers, provided, install screws into the threaded sleeves of the mounting feet. Tighten evenly until tight. **DO NOT OVER TIGHTEN**.
6. Replace the black factory plugs back into the secondary panel of the hatch that you removed in Step #2.
7. Clean up any metal shavings. If you have any questions, problems or if you would like information about other quality Sportwing® products, please call the TOLL FREE number at the top of this sheet. Thank you for choosing Dawn Enterprises Inc.

DIAGRAM A



Remove factory plugs. Replace upon finishing.

DIAGRAM B

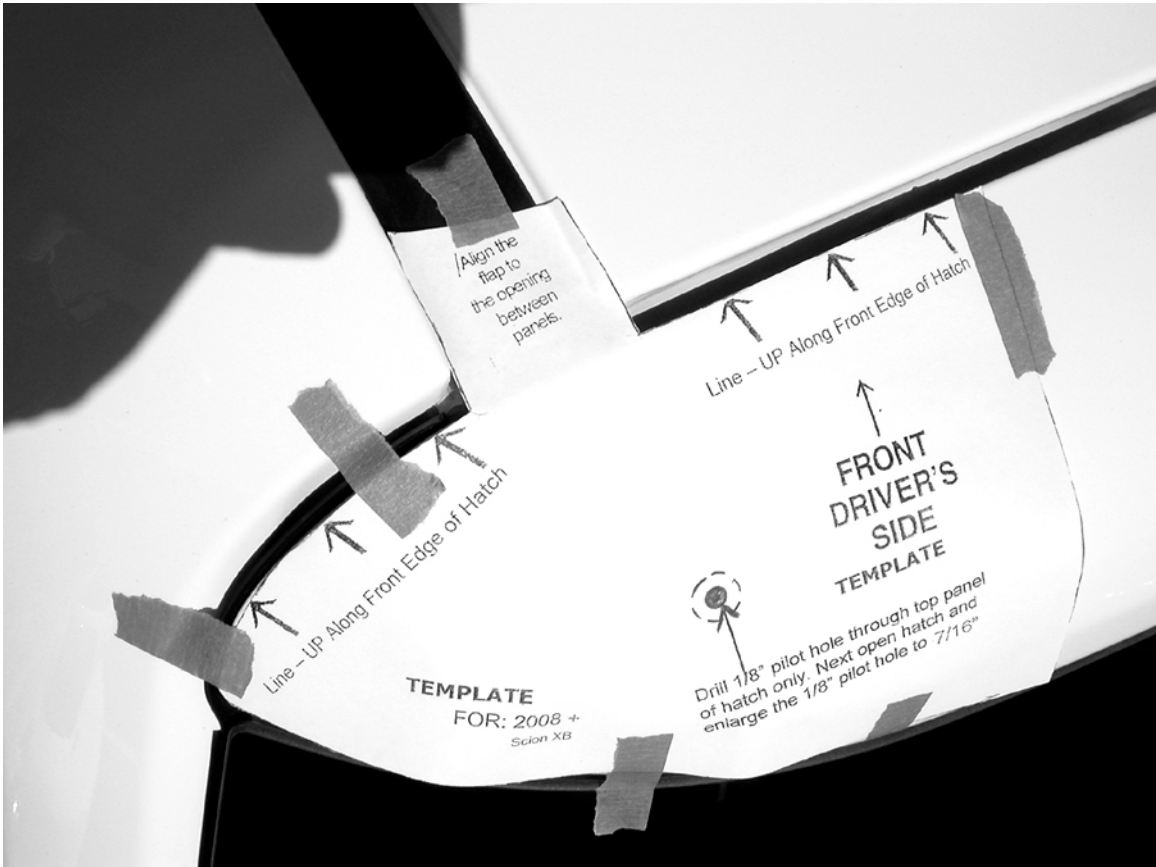
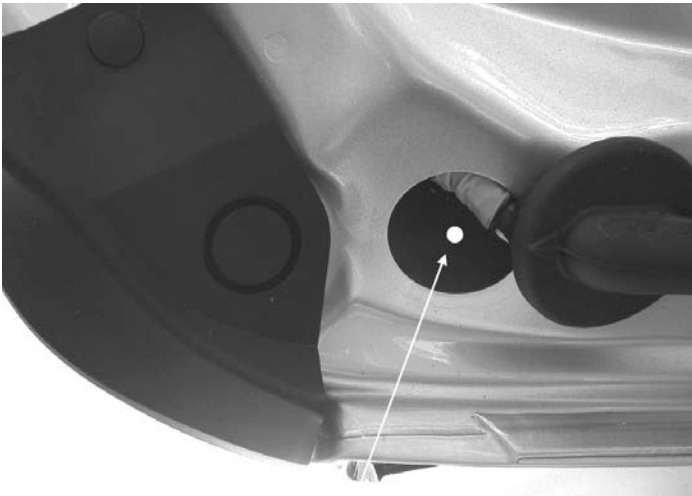


DIAGRAM C



DRIVERS' SIDE

Push factory wire harness aside.
Install mounting screws with lock washers and flat washers
into the threaded sleeve of the mounting area of the
Sportwing®.



PASSENGER SIDE

Repeat procedure on passenger side.