

## DAWN ENTERPRISES INC.

9155 Sweet Valley Dr., Valley View, OH 44125  
Phone: (216) 447-1777 or (800) 548-4867  
Fax: (216) 447-3416  
www.dawn-ent.com

## INSTALLATION INSTRUCTIONS S.S.

PART NUMBER: IMP08  
FOR: 2008 + CHEVROLET IMPALA SS  
EFFECTIVE: 11.02.09

### INSTALLATION PACKAGE INCLUDES:

- A) 4 – ¾" Mounting Screws
- B) 4 – Lock Washers
- C) 4 – Flat Washers
- D) 1 – Drivers Side Template – Flip template over for passenger side
- E) Adhesive Pads (*for an unpainted Sportwing®*)
- F) Instruction Sheet

### PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

1. Open the trunk and place a protective cover inside the trunk to capture any metal shavings.
2. Starting on the drivers' side, measure down **10 ½"** from the front corner of the trunk lid where it meets the rear window glass and make a mark. See Diagram A below. Repeat on passenger side.
3. Leaving the paper liner on the bottom of the mounting feet, place the Sportwing® on the marks made in Step #2, see Diagram A below, so that as you face the rear of the car, the front tips of the Sportwing® rests on the marks. Center the Sportwing® exactly from left to right. Using a grease pencil, outline both mounting feet.
4. Set Sportwing® aside. Then, using the same **10 ½"** mark that you made in Step #2, line up the drivers' side template, provided, with the edge of the trunk at the **10 ½"** mark, **see Diagram B on back of sheet.**
5. Drill 1/8" or similar holes through the two (2) fastening hole locations on the drivers' side template. Repeat this procedure on the passenger side by flipping template over (**NOTE: when drilling these holes, we insist using a drill stopper to prevent from drilling into the rain channel. Only extend drill bit ½" past drill stopper when drilling these holes**).
6. Using a uni-bit (**NOTE: we suggest using a uni-bit for a cleaner cut**) open the four (4) 1/8" pilot holes drilled in Step #5 to 3/8". After opening holes to 3/8" apply touch up paint or zinc chromate primer on the edges of the 3/8" holes.
7. Remove the paper liner from the bottom of the mounting feet and lightly place the Sportwing® back onto the outline marks that you made in Step #3. Holding onto the Sportwing®, open the deck lid and make sure 3/8" holes in deck lid align with mounting holes on bottom of mounting feet. If holes do not align, relocate Sportwing® if necessary or you may have to open 3/8" holes to 7/16". Repeat procedure until alignment is correct. When satisfied with alignment, press firmly into place. Using a ratchet with 3/8" socket, install mounting screws with lock washers, tighten screws half way until all four are started then tighten. **DO NOT OVER TIGHTEN.**
8. Clean up any metal shavings that may have fallen into the trunk. If you have any questions, problems or if you would like information about other quality Sportwing® products, please call the TOLL FREE number at the top of this sheet. Thank you for choosing Dawn Enterprises Inc.

DIAGRAM A



