

## DAWN ENTERPRISES INC.

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## INSTALLATION INSTRUCTIONS

PART NUMBER: **FUS13**  
FOR: 2013 + Ford Fusion  
EFFECTIVE: 5-5-2020

### INSTALLATION PACKAGE INCLUDES:

- A) 2 – Template: 1 Driver's Side and 1 Passenger's Side
- B) 2 – M6 x 16 mm Screws and Washers
- C) 2 – M6 Studs
- D) 2 – Plastic Gromets / Pedestal Gaskets
- E) 2 – Black Hole Caps

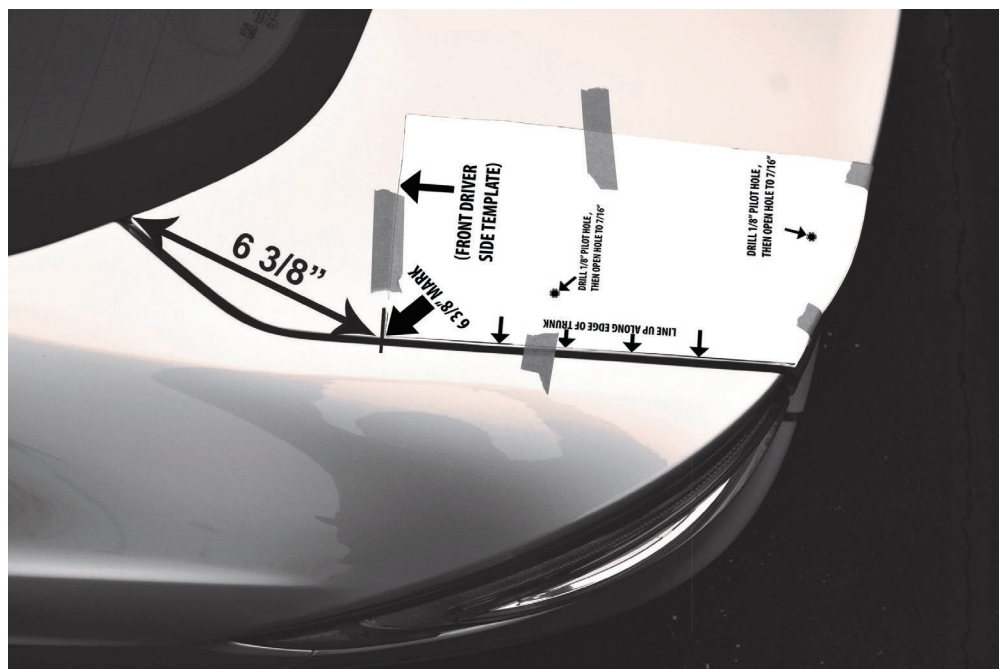
**EXTRA TOOLS NEEDED:** 1/8" drill bit or similar, 7/16" Drill Bit, Uni-Bit for 3/8" holes in top of deck lid, 3/4" hole saw for 3/4" holes made in secondary panels, Phillips screwdriver (used to puncture decklid and tighten M6 screws), and a hammer to help puncture holes through decklid.

### PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

1. Remove trunk liner. See Diagram below to remove plastic latch cover.



2. Starting on the driver's side, measure down 6 3/8" from the tip of the trunk lid toward the rear of the car and place a mark with a grease pencil as shown in the diagram below. (Repeat procedure on other side.)
3. On the driver's side, align the provided driver's side template with the edge of the trunk at the 6 3/8" mark. See Diagram below. Use masking tape to adhere the template to the deck lid, and repeat procedure using passenger side template on passenger side of deck lid.



4. Drill 1/8" or similar pilot hole through the exact center of the two (2) fastening holes locations on the Driver's Side template, through the deck lid. Repeat procedure on passenger side template. Next, using a Uni-Bit (NOTE: We suggest using a Uni-Bit for a cleaner cut.) You will need to open the 1/8" pilot holes (**A** and **B**) to 7/16". Open holes **C** and **D** (as shown on the below diagram) on the decklid to 7/16". Remove templates.
5. Insert a Philips screwdriver into holes **A** and **B** (as shown on the below diagram) on the decklid. Using a hammer, tap the screwdriver to puncture (punch hole) the interior decklid's secondary panel. Open the decklid and locate the two (2) punches on the interior decklid. Drill 1/8" or similar pilot hole through the exact center of the two (2) fastening holes. 3/4" Black hole caps have been provided to cover these holes upon finishing.
6. Next, using 3/4" hole saw, drill through secondary panel of deck lid and open up 3/4" hole in secondary panel. This will give you access to the top panel later when installing fastening screw for holes **A** and **B**.
7. Apply zinc chromate primer or touch up paint on the edges of the two (2) 7/16" holes on the deck lid as well as the two (2) 7/16" holes. Then, apply to the two (2) interior holes in the secondary panels on the inside of the decklid.
8. Press the plastic 7/16" grommets into holes **C** and **D** on the decklid. On your Sportwing®, tighten the M6 studs (pointy side down) into holes **C** and **D**. Proceed to remove the red tape liner on your Sportwing® and place the Sportwing® onto decklid. You will then press the studs into the plastic grommets. Open your decklid and tighten the two (2) M6 x 16mm screws into holes **A** and **B**.
9. Clean up any metal shavings and place the two (2) black hole caps into the holes you created on the interior of the decklid, and you are done. If you have any questions or would like more information about other quality Sportwing® products, please call the TOLL-FREE number at the top of this sheet. Thank you for choosing Dawn Enterprises, Inc.

