

DAWN ENTERPRISES INC.

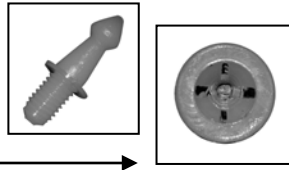
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INSTALLATION INSTRUCTIONS

PART NUMBER: FOCUS12-4DR
FOR: 2012 & Up Ford Focus Sedan
EFFECTIVE: November 13, 2012

INSTALLATION PACKAGE INCLUDES:

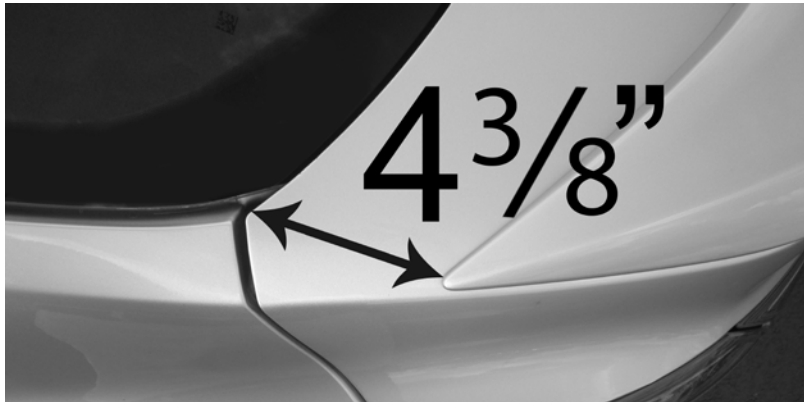
- A) 6 – Paper Hole Locators
- B) 2 – M-6 Plastic Clips
- C) 2 – Plastic Grommets
- D) 4 – M-6 x 5/8"
- E) 4 – Lock Washers
- F) 4 – Flat Washers
- G) Instruction Sheet
- H) Adhesive pads (for an unpainted Sportwing®)



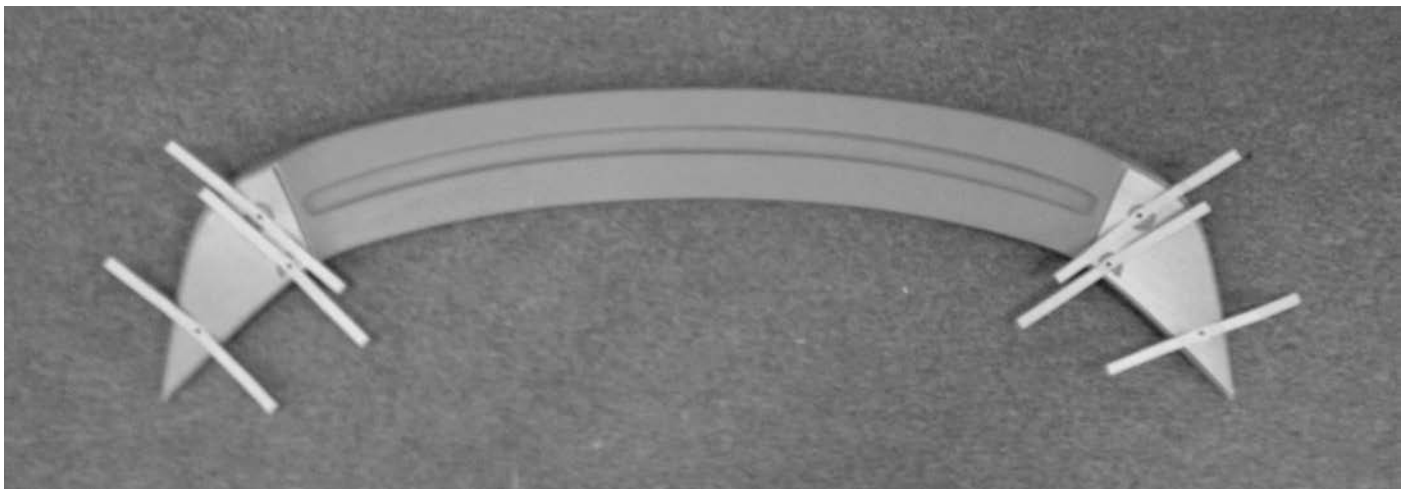
Extra Tools Needed: 1/8" Drill Bit, Masking Tape, Uni-Bit (used to open 1/8" pilot holes in top panel of deck lid), Pliers

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

1. Remove trunk liner. Open the trunk and place a protective cover inside the trunk to capture any metal shavings, close trunk. Starting on the driver's side, measure 4³/₈" from the tip of the deck lid where it meets the rear window, **see Diagram below**. Place a mark with a grease pencil. Repeat procedure on passenger side.



2. Leaving the paper liner on bottom of mounting feet, place the Sportwing® on the marks made in Step #1. As you face the rear of the car, the front tips of the Sportwing® will rest on these marks, **see Diagram above**. Center the Sportwing® exactly from left to right. Using a grease pencil, outline both mounting feet.
3. Place Sportwing® upside down on a soft surface, still leaving paper liner on mounting feet. **See diagram below**. Remove the liner from the six(6) provided paper hole locators to expose adhesive. Perfectly center each hole locator over each threaded sleeve on mounting feet. **NOTE:** a small piece of masking tape is helpful for holding the hole locators in place.



4. Place the Sportwing® back onto closed deck lid and align back onto outline marks.
5. Using masking tape, secure HOLE LOCATOR STRIPS to deck lid of vehicle. Carefully remove the Sportwing® by lifting straight up, leaving HOLE LOCATORS secured to deck lid.
6. Using a 1/8" or similar drill bit, drill through the exact center of each of the six (6) HOLE LOCATORS, through the top panel of the deck lid only. Remove paper hole locators after drilling the six (6) 1/8" pilot holes. Next, using a Uni-bit (we insist on using a Uni-bit for a cleaner cut, especially when drilling 7/16" hole that the plastic grommet will snap into later on in installation.) Using Uni-bit and making sure that you do not drill 1/8" pilot hole any larger than 7/16", open up all six (6) 1/8" pilot holes to 7/16".
7. Apply touch up paint or zinc chromate primer to the edges of the six (6) 7/16" holes made in the top panel of the deck lid.
8. Place the Sportwing® upside down on a soft cloth so you do not scratch the painted top surface of the Sportwing®. (See diagram below) Using pliers tighten one(1) per side of the front most hole only M-6 plastic clip. Tighten until threads do not show. Repeat on other side.
9. Next, insert plastic grommet provided, into the front most 7/16" hole that you made in the deck lid in Step #6. Snap into place. Repeat on other side.
10. Peel the liner from the tape at the bottom of Sportwing® and press the two(2) M-6 plastic studs into the plastic grommets until they snap into place. After snapping the M-6 studs into the grommets lightly tack the Sportwing® back onto the outline marks that you made in step #2. Open the deck lid, making sure that the rear most threaded sleeve of each mounting foot aligns with the 7/16" holes made in the top panel of deck lid. Install mounting screws provided with lock washers and flat washers into each threaded sleeve and tighten. DO NOT OVERTIGHTEN.
11. If you have any questions or if you would like information about the other quality Sportwing® products please call the TOLL FREE number at the top of this sheet. Thank you for choosing Dawn Enterprises, Inc.

