# DAWN ENTERPRISES INC.

9155 Sweet Valley Dr., Valley View, OH 44125 Phone: (216) 447-1777 or (800) 548-4867 Fax: (216) 447-3416 www.dawn-ent.com

#### INSTALLATION INSTRUCTIONS PART NUMBER: CTS08

FOR: 2008 + Cadillac CTS EFFECTIVE: 09.24.07

### INSTALLATION PACKAGE INCLUDES:

- A) 4 Flat Washers
- B) 4 1" Mounting Screws
- C) 4 Lock Washers
- D) 6 5/8" Black Hole Plugs for the six 5/8" holes that you will make in the secondary panel
- E) Template
- F) Adhesive Pads (for an unpainted Sportwing®)
- G) Instruction Sheet

### EXTRA TOOLS NEEDED:

- 1. 5/32" Drill Bit
- 2. 5/8" Hole Saw

## PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

- 1. **See Diagram A on back of sheet**. Starting on the drivers' side, measure down **8**" from the tip of the trunk back towards the rear of the car and place a mark with a grease pencil. Repeat procedure on other side.
- 2. Place the Sportwing<sup>®</sup> on the marks made in Step #1 so that as you face the rear of the car, the <u>front tips</u> of the Sportwing rests on the marks. <u>Center</u> the Sportwing<sup>®</sup> from left to right along the marks made in Step #1. Using a grease pencil, outline each outer mounting area. **See Diagram A on back of sheet**. Set Sportwing<sup>®</sup> aside.
- 3. Next, line up the template, provided, with the edge of the trunk at the same 8" marks **as shown on Diagram B on back of sheet**. Starting on the drivers' side, drill two 5/32" holes through the spots indicated on the template, through the <u>top panel</u> of the deck lid and continue through the secondary panel, which is slightly below the top panel of the deck lid (*NOTE: when drilling through secondary panel, slightly lift the deck lid when drilling so that you DO NOT drill into the trunk gasket*).
- 4. Open deck lid and using a 5/8" hole saw, you will need to open the two 5/32" pilot holes that you made in <u>secondary panel</u> in Step #3 to 5/8". This will give you access to the two 5/32" holes that you made through the top panel of the deck lid. Black hole caps have been provided for these 5/8" holes.
- 5. Close the trunk and remove the paper liner from the mounting feet and place the Sportwing<sup>®</sup> back onto the outline marks that you made in Step #2. Press firmly into place.
- 6. Open the trunk and switch back to a 5/32" drill bit and drill up into the bottom of the mounting feet using the 5/32" holes drilled in Step #3 (**NOTE**: when drilling, you must use a drill stopper to prevent from drilling through the top of the Sportwing<sup>®</sup>). Using a ratchet with 5/16" socket, tighten the mounting screws, lock washers and flat washers. Tighten firmly but **DO NOT OVER TIGHTEN**! Repeat procedure on other side. Place the black hole caps, provided, over your socket wrench access holes when finished.
- 7. Clean up any metal shavings that might have fallen into the trunk and you are done. If you have any questions, problems or if you would like information about other quality Sportwing<sup>®</sup> products, please call the TOLL FREE number at the top of this sheet. Thank you for choosing Dawn Enterprises Inc.

DIAGRAM A

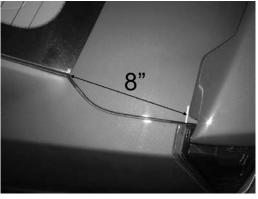


DIAGRAM B

