

## DAWN ENTERPRISES INC.

9155 Sweet Valley Dr., Valley View, OH 44125  
Phone: (216) 447-1777 or (800) 548-4867  
Fax: (216) 447-3416  
www.dawn-ent.com

## INSTALLATION INSTRUCTIONS

PART NUMBER: CAM07  
FOR: 2007+ TOYOTA CAMRY  
EFFECTIVE: 12.08.06

### INSTALLATION PACKAGE INCLUDES:

- A) 4 – Round Tape Gaskets
- B) 4 – ¼" x 5/8" Mounting Screws
- C) 4 – Flat Washers
- D) 2 – 1" Black Hole Plugs (for holes made in secondary panel)
- E) 2 – Templates – 1 Drivers side – 1 Passenger Side
- F) Instruction Sheet

### EXTRA TOOLS NEEDED:

- 1. 1/8" or similar Drill Bit
- 2. Uni-bit to enlarge 1/8" pilot holes to 7/16"
- 3. 3/8" Socket with ratchet
- 4. 1" Hole Saw

### PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

1. Open the trunk, **remove the trunk liner** and place a protective cover inside the trunk to capture any metal shavings.
2. Close trunk. Starting on the drivers' side, measure down 14" from the front corner of the trunk lid where it meets the window glass and make a mark. See Diagram A on back of sheet. Repeat on passenger side.
3. Starting on the drivers side, line up the drivers side template provided with the edge of the trunk at the 14" mark, see Diagram B on back of sheet. **IMPORTANT: See Diagram C on back of sheet as to where to line up opposite end of template.** Repeat procedure on passenger side using passenger side template.
4. Drill a 1/8" or similar pilot hole through the top panel of deck lid at the exact center of each spot indicated on the template (**NOTE: when drilling the two outermost fastening holes in deck lid, see template for drilling instructions, you will need to continue drilling through the secondary panel of the deck lid.** **IMPORTANT: When drilling the outer drivers side pilot hole through the secondary panel, there is a factory wire harness in the drilling area, make sure these harnesses are pushed aside with drilling.** After drilling pilot hole through secondary panel, open deck lid and using a 1" hole saw, open each outer hole in secondary panel to 1". This will give you access for your socket wrench when tightening screws into Sportwing® later on in the installation. There are already factory cut outs in the secondary panel for the two inside fastening locations.
5. Using a uni-bit (**NOTE: we suggest using a uni-bit for a cleaner cut**) open the four 1/8" hole holes to 7/16".
6. Remove the Sportwing® and apply zinc chromate primer or touch up paint on the edges of the four holes that you drilled in the trunk lid.
7. See Diagram D on back of sheet. Place the four round tape gaskets provided as shown in Diagram D, centered over the 7/16" holes that you made in deck lid on Step #5.
8. Open the trunk. First, install ¼" x 5/8" screws with flat washers provided on the two inside holes using a ratchet with 3/8" socket making sure screw does not fall between panels. A piece of tape in the socket is helpful in holding screw in place until started. Loosely tighten both inside screws. Next, repeat procedure on outermost holes. After all four fasteners have been started, tighten evenly. **DO NOT OVER TIGHTEN.**
9. Replace trunk cover from inside of the trunk. Clean up any metal shavings that may have fallen into the trunk. If you have any questions, problems or if you would like information about other quality Sportwing® products, please call the TOLL FREE number at the top of this sheet. Thank you for choosing Dawn Enterprises Inc.

DIAGRAM A

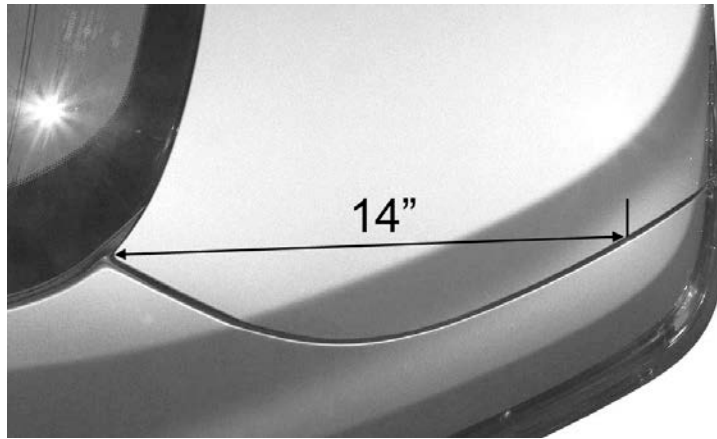


DIAGRAM B



DIAGRAM C



Starting at the drivers side, align template to the 14" mark made in Step #2. Align arrows to outer edge of deck lid, tape template in place. Keeping template taut, align opposite end of template to the center of definite crease in deck lid.

DIAGRAM D



Place the four round tape gaskets provided, centered over the four 7/16" holes made in Step #5.