

## DAWN ENTERPRISES INC.

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## INSTALLATION INSTRUCTIONS

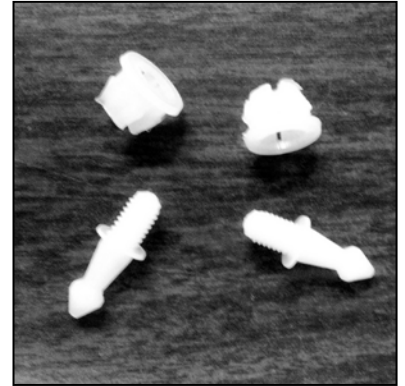
PART NUMBER: XTS13-FM  
FOR: 2013-2014 Cadillac XTS  
EFFECTIVE: 03.17.14

### INSTALLATION PACKAGE INCLUDES:

- A) Alcohol Wipes
- B) 2 — Paper Hole Locators (used in Step #4)
- C) 2 — M-6 Plastic Studs
- D) 2 — Plastic Grommets
- E) 5 — Tape Gaskets – to be placed over mounting holes made in Step #6
- F) Instruction Sheet

### EXTRA TOOLS NEEDED:

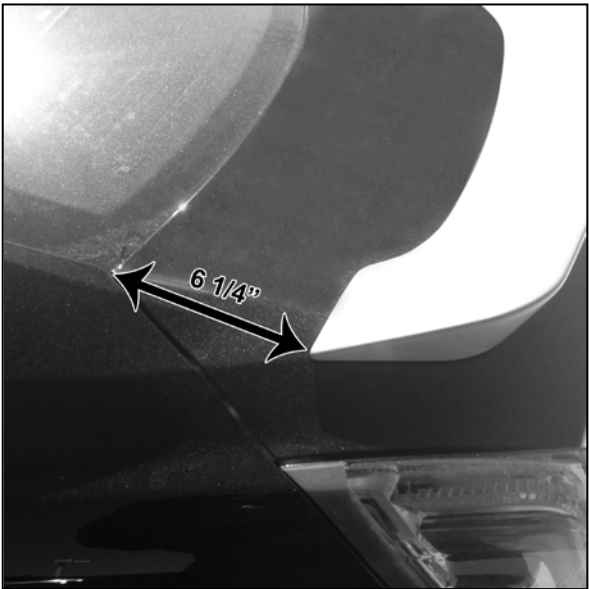
- A) 1 — Grease pencil (*China Marker*)
- B) 1/8" (or similar) Drill Bit
- C) Uni-bit – Makes for a cleaner cut



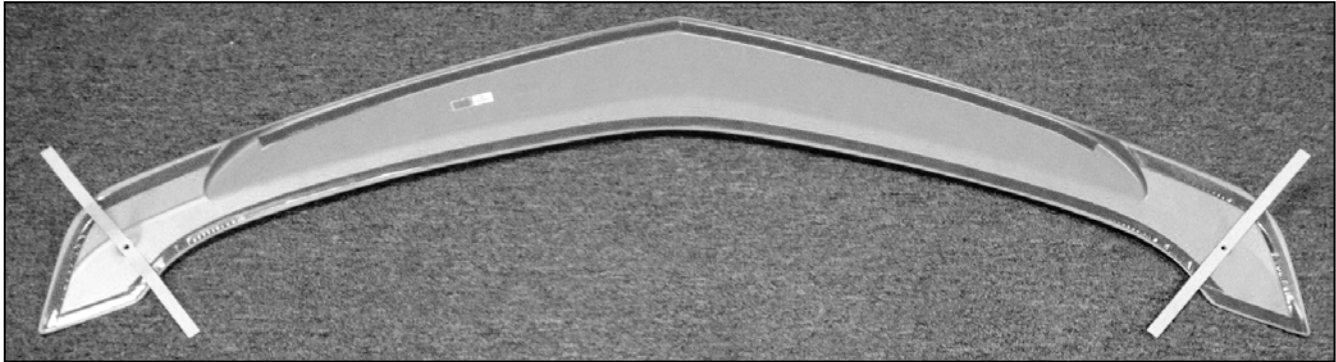
### PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

1. Clean area of deck lid where Sportwing® is to be installed using the provided alcohol wipes. Open Trunk and place a protective cover inside the trunk to capture any metal shavings.
2. Starting on the driver's side, measure down 6 ¼" from the front corner of the trunk lid where it meets the rear window glass and make a mark. Repeat on passenger side. **See Diagram A on back of sheet.**
3. Place the Sportwing® on the marks made in Step #2 so that as you face the rear of the car, the front edge of the Sportwing® rests on the marks. Center the Sportwing® exactly from left to right. Using a grease pencil, outline each outer mounting area. You will use these outlines later in the installation to guide the placement of the spoiler back into the correct position.
4. Place the Sportwing® upside down on a soft cloth that will not scratch the painted surface. Find the two (2) provided paper hole locators and remove their paper backing to expose the adhesive. Locate the two (2) OUTERMOST mounting holes on the bottom of the Sportwing® and place the cut out hole locator centered exactly over these two fastening holes. **See Diagram B on back of sheet.** A piece of masking tape can hold the hole locators in place. Making sure the hole locators do not move, flip the Sportwing® over and place it back onto the grease pencil marks you made in Step #2.
5. When the Sportwing® is centered on the outline marks from Step #2, and making sure the two (2) paper hole locators did not move, tape all two (2) paper hole locators to the deck lid using masking tape. Next, carefully lift the spoiler off the deck lid, leaving the hole locators taped to the deck lid.
6. Using the 1/8" drill bit, and holding the drill straight down at a 90° angle to the deck lid, drill a 1/8" hole through the top panel of the deck lid and continue drilling through the secondary panel if needed. Remove the hole locators. The two pilot holes need to be opened to 3/8" (**NOTE:** we suggest using a uni-bit for a cleaner cut).
7. Apply touch-up paint or zinc chromate primer to the edges of the two (2) 3/8" holes in the top panel.
8. Place the Sportwing® upside-down on a soft cloth so you do not scratch the painted surface. Tighten the (2) provided M-6 plastic studs until flush on each of the outside threaded sleeves.
9. Insert the two (2) plastic grommets provided into the two (2) 3/8" holes that you made in the deck lid in Step #6. Snap into place.
10. Peel the white liner from the tape at the bottom of the Sportwing® and press the two (2) M-6 plastic studs into the plastic grommets until they snap into place.
11. If you have any questions, or if you would like information about other quality Sportwing® products, please call the toll free number at the top of this sheet. Thank you for choosing Dawn Enterprises Inc.

**DIAGRAM A**



**DIAGRAM B**



**DIAGRAM C – Finished Product**

