

DAWN ENTERPRISES INC.

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INSTALLATION INSTRUCTIONS

PART NUMBER: SA-BMW414-2DR
FOR: 2014-2017 BMW 4SERIES
EFFECTIVE: October 24, 2014

INSTALLATION PACKAGE INCLUDES:

- A) 1 - Bottle of Paint Thinner (**IMPORTANT!** Paint thinner can damage vehicle paint. Use thinner ONLY in Step 4. **DO NOT USE to clean or wipe your vehicle, other than inside of grease pencil marks shown in Diagram A.**)
- B) 1 - Pro-Bond Adhesive Promoter (crush swab)
- C) 1 - Alcohol Pad
- D) Instruction Sheet

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION SELF-ADHERING INSTALLATION – NO HOLES TO DRILL

Before Installing: Spoiler must be heated prior to installation. It is recommended that you place the spoiler on the dash of your vehicle, and heat it with your car's heater set on high, for 5 – 10 minutes.

1. CLEAN AND PREP

For proper installation of Sportwing®, clean the surface where the Sportwing® is to be installed using car wash soap and water.

- 2. Leaving the Red Liner on bottom of mounting area of Sportwing®, place the Sportwing® so that it fits flush to the deck lid and is centered from left to right. Next, using a grease pencil and making sure Sportwing® is flush to the deck lid and in desired position, outline completely with the grease pencil around entire Sportwing® (**see diagram below**) so that later on, when adhering Sportwing® to the deck lid, you will be able to place the Sportwing® exactly in the desired position.

DIAGRAM A:

Outline spoiler with a grease pencil



OUTLINE BENEATH SPOILER OUTLINE:

- 4. **IMPORTANT! See Diagram B before beginning this step!** Move away from the vehicle so you do not drip paint thinner onto the vehicle surface, and pour a small amount of the provided paint thinner onto a soft cloth. Wipe thinner ONLY over area inside of grease pencil marks, shown above. Make sure thinner does not run above or below marks, and if it does, wipe it off immediately. After you have applied the paint thinner to the entire area shown in Diagram A, carefully wipe the area dry with a clean, soft cloth.
- 5. Next, using the provided Pro-Bond Adhesive Promoter, squeeze the applicator until you feel the applicator crush. The applicator will become wet on the end and is ready for use. Apply the Pro-Bond inside of the outline marks of the Sportwing® that you made in Step #3. Apply Pro-Bond where adhesive tape of the Sportwing® will adhere to the deck lid. Next, make sure the vehicle and Sportwing® is at least 75°F/24°C (**NOTE: if the surface of the vehicle and Sportwing is cold, use a heat gun or hair dryer to warm**). Peel the red liner off from the bottom of mounting area of Sportwing® and place the Sportwing® back onto the outline marks on the deck lid made in Step #3 and press firmly into place. Using a soft cloth, apply pressure the entire length of the Sportwing®.
- 6. If you have any questions or if you would like information about other quality Sportwing® products, please call the TOLL FREE number at the top of this sheet. Thank you for choosing Dawn Enterprises Inc.