

DAWN ENTERPRISES INC.

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INSTALLATION INSTRUCTIONS

PART NUMBER: ALT19-FM
FOR: 2019+ Nissan Altima
EFFECTIVE: 12.3.2019

INSTALLATION PACKAGE INCLUDES:

- A) 2 – Paper Hole Locators
- B) 2 – Flat Washers
- C) 2 – M6- 5/8" Screws
- D) 2 – Pro Bond™ Crush Swabs

EXTRA TOOLS NEEDED:

- 1. 1/8" Drill Bit
- 2. Uni-Bit
- 3. Grease Pencil

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

1. Remove Trunk Liner.
2. Center Sportwing® from left to right. Make an outline around the Sportwing® with a grease pencil.
3. Next, remove the Sportwing® and place upside down on soft surface to prevent scratching and place the provided hole locators on the Sportwing® as shown in **Diagram A**.
4. Place Sportwing® back into outline marks made in Step #2. Tape the paper hole locators to the deck lid using masking tape. Then, remove Sportwing® so that the paper hole locators remain on the deck lid.
5. Next, drill through the hole locators using a 1/8" drill bit. Then, using a unibit, open the holes to 7/16".
6. Place Sportwing® back in outline and check to make sure that the holes line up. Using the 2 included Pro Bond™ Crush Swabs, crush the swab to activate the adhesive promoter. Proceed to apply the Pro Bond™ to the interior perimeter of the outline made in Step #2. Then, remove red liner from Sportwing® to expose adhesive tape and place back onto deck lid.
7. While holding the Sportwing®, screw in the two (2) screws and washers provided.
9. After installing Sportwing®, clean up any metal shavings and wipe off grease pencil marks to complete the installation process. For all questions, please call us toll-free at 1.800.548.4867.

DIAGRAM A:

