DAWN ENTERPRISES INC.
9155 Sweet Valley Dr., Valley View, OH 44125
Phone: (216) 447-1777 or (800) 548-4867
Fax: (216) 447-3416
www.Dawn-Ent.com

INSTALLATION INSTRUCTIONS
PART NUMBER: ALT19-CUS-FM
FOR: 2019+ Nissan Altima
EFFECTIVE: 6.25.2020

INSTALLATION PACKAGE INCLUDES:
  A) 2 – Paper Hole Locators
  B) 2 – Flat Washers
  C) 2 – M6- 5/8" Screws
  D) 2 – Pro Bond™ Crush Swabs

EXTRA TOOLS NEEDED:
  1. ⅛" Drill Bit
  2. Uni-Bit
  3. Grease Pencil

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

1. Remove Trunk Liner.

2. Center Sportwing® from left to right. Make an outline around the Sportwing® with a grease pencil.

3. Next, remove the Sportwing® and place upside down on soft surface to prevent scratching and place the provided hole locators on the Sportwing® as shown in **Diagram A.**

4. Place Sportwing® back into outline marks made in Step #2. Tape the paper hole locators to the deck lid using masking tape. Then, remove Sportwing® so that the paper hole locators remain on the deck lid.

5. Next, drill through the hole locators using a 1/8" drill bit. Then, using a unibit, open the holes to 7/16".

6. Place Sportwing® back in outline and open the decklid while holding the Sportwing® to make sure that the holes line up. Using the 2 included Pro Bond™ Crush Swabs, crush the swab to activate the adhesive promoter. Proceed to apply the Pro Bond™ to the interior perimeter of the outline made in Step #2. Then, remove red liner from Sportwing® to expose adhesive tape and place back onto deck lid.

7. While holding the Sportwing®, screw in the two (2) screws and washers provided.

9. After installing Sportwing®, clean up any metal shavings and wipe off grease pencil marks to complete the installation process. For all questions, please call us toll-free at 1.800.548.4867.

DIAGRAM A: