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INSTALLATION INSTRUCTIONS

PART NUMBER: LCM-LAC10-117
FOR: 2010 + Buick LaCrosse
EFFECTIVE: 02.04.10

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

1. **LOCATION** (See Diagram below):
Using masking tape, run the tape **as seen in Diagram A below** from POINT A to POINT B. Press tape against the vehicle, making sure that the tape is straight from POINT A to POINT B.

DIAGRAM A



DIAGRAM B



Front Door



Rear Door

2. **CLEAN AND PREP:**
For proper installation of Chrome Molding, clean the surface where the molding is to be installed using the alcohol pads enclosed. Wipe off excess residue with a clean cloth. Apply **PRO-BOND ADHESIVE PROMOTOR** in the crush swab self-applicator. Squeeze the applicator until you feel the applicator “crush”. The applicator will become wet on the end and is ready for use. Quickly apply a thin coat of **PRO-BOND** only on the area of vehicle where chrome molding will cover. Be careful not to go in any other area molding will not cover because **PRO-BOND** could dull the paint surface. The light coat of **PRO-BOND** will dry quickly. Where cooler temperatures prevail, make sure the molding is at room temperature. The recommended metal surface temperature of the vehicle should be at least 75°F/24°C for proper installation. If the surface is cold, use a heat gun to warm before proceeding with installation.

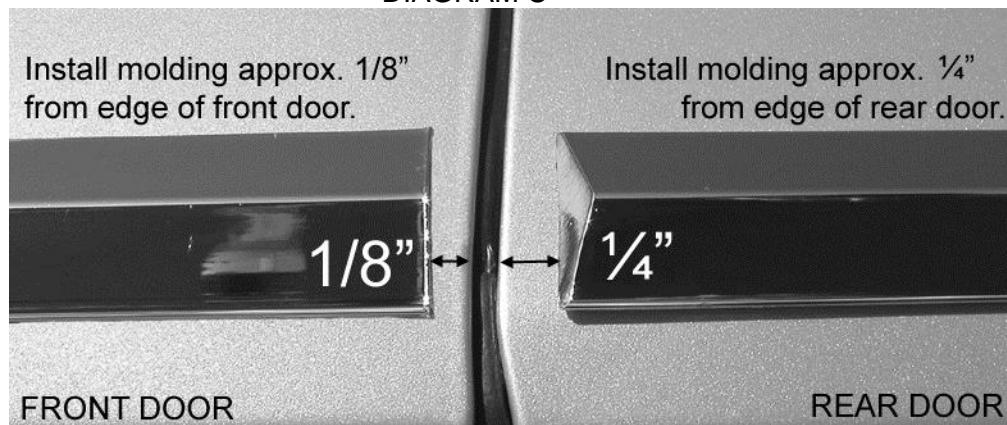
Installation continues on back of page.

3. **INSTALLATION:**
BEFORE STARTING, see **Diagram B on front page**, as to where to start applying molding. Next, completely peel off all of the red liner from the back of the molding, making sure die cut ends of red liner are also removed from molding. **DO NOT TOUCH** the exposed adhesive with your fingers as the installation is being done. **IMPORTANT!** Because these chrome moldings are tapered (thinner) towards the front, when installing, you will need to bring the front (pointed end) slightly away ($5/8$ "") from the bottom of the masking tape line, **as shown in Diagram B**, marked by the dotted lines.

Since the moldings have been pre-cut, start adhering molding with the angle (wider end) first, lightly tacking molding in place, **see Diagram C below** for starting point. Using the bottom edge of the masking tape as your guide, follow the bottom edge of masking tape until approximately one third of the way along the door, then you will need to start tapering the front tip of the chrome molding away from the masking tape line to match your $5/8$ " line that you made earlier. **See Diagram B on front page for that measurement.**

Repeat procedure on rear door using the **shorter** length (chrome molding) with the bevel – **see Diagram B on front page** before installing rear door molding. When installing rear door molding with bevel you will need to keep $5/16$ " away from edge of door **as shown in Diagram C below.**

DIAGRAM C



When satisfied with alignment, use a soft cloth and apply pressure along the entire length of the molding to insure proper adhesion.