#### DAWN ENTERPRISES INC.

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#### **INSTALLATION INSTRUCTIONS**

PART NUMBER: LCM-ENCLAVE-1617 FOR: 2008 - 2012 Buick Enclave

EFFECTIVE: 01.18.10

## PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

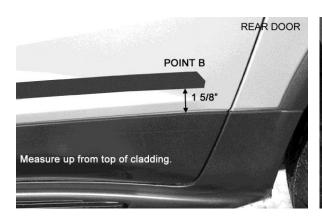
# 1. **LOCATION** (See A & B Diagrams below):

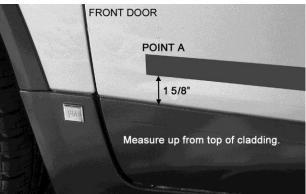
Using masking tape, run the tape **as shown using measurements in B Diagrams below** from POINT A to POINT B. Press tape against the vehicle, making sure that the tape is correct from POINT A to POINT B.

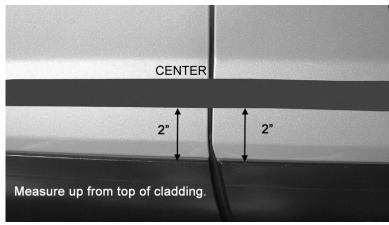
#### **DIAGRAM A**



### **B DIAGRAMS**







Instructions continued on other side

#### 2. **CLEAN AND PREP**:

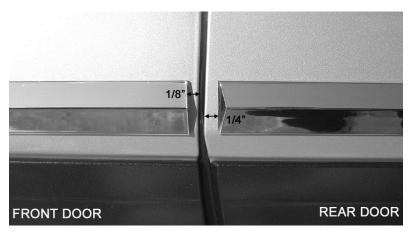
For proper installation of Lower Chrome Molding, clean the surface where the molding is to be installed using the alcohol pads enclosed. Wipe off excess residue with a clean cloth. Next, apply **PRO-BOND ADHESIVE PROMOTOR** in the crush swab self-applicator. Squeeze the applicator until you feel the applicator "crush". The applicator will become wet on the end and is ready for use. Apply a thin coat of **PRO-BOND** below the masking tape line, only on the area of vehicle that the adhesive side of Lower Chrome Molding is going to adhere to. Do not apply **PRO-BOND** in any area that the molding will not cover, as **PRO-BOND** could dull the paint surface. The light coat of **PRO-BOND** will dry quickly. Where cooler temperatures prevail, make sure the molding is at room temperature. The recommended metal surface temperature of the vehicle should be at least 75°F/24°C for proper installation. If the surface is cold, use a heat gun or hair dryer to warm before proceeding with installation.

# 3. **INSTALLATION (IMPORTANT)**:

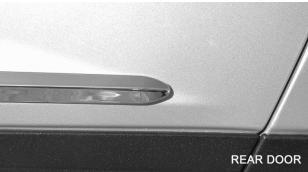
**Before starting, see C Diagrams** as to where to start applying molding. Next, completely peel off all of the liner from back of molding, making sure die cut ends of red liner are also removed from molding. **DO NOT TOUCH** the exposed adhesive with your fingers as the installation is being done.

Since these moldings have been pre-cut, start adhering moldings <u>rear</u> piece first with the angle or bevel cut first and the finished end directed toward the rear wheel well. Next, install front door molding following the same procedure.

### **C DIAGRAMS**







4. <u>AFTER THE MOLDING</u> has been installed, use a soft cloth and apply pressure along the entire length of the molding to insure proper adhesion.