

DAWN ENTERPRISES INC.

9155 Sweet Valley Dr., Valley View, OH 44125
Phone: (216) 447-1777 or (800) 548-4867
Fax: (216) 642-5505
www.dawn-ent.com

INSTALLATION INSTRUCTIONS

PART NUMBER:
LCM-BMW-18-19-9-10
FOR: 2011-2012 BMW Gran Turismo
EFFECTIVE: 15 June 2015

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

1. **LOCATION** (See *Diagram below*):

Locate factory crease toward bottom of door. Run masking tape from front to back of car just above factory crease, and place molding below masking tape guideline. Molding will sit below factory crease, as shown.



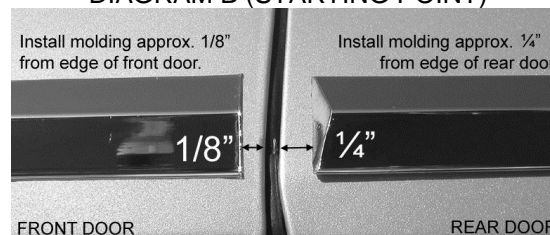
2. **CLEAN AND PREP:**

Clean the surface where the molding is to be installed using the alcohol pads enclosed for proper installation of Lower Chrome Molding. Wipe off excess residue with a clean cloth. Next, apply the **Pro Bond** promoter.

TEMPERATURE: Where cooler temperatures prevail, make sure the molding is at room temperature. The recommended metal surface temperature of the vehicle should be at least 75°F/24°C for proper installation. If the surface is cold, use a heat gun to warm before proceeding with installation.

PROMOTER: Supplied is a crush swab **Pro Bond** self-applicator. Squeeze the applicator until you feel the applicator "crush". When the applicator becomes wet on the end, it is ready for use. Quickly apply a thin coat of **Pro Bond** below the masking tape line, no further than 1 1/4" below the tape. Be careful not to go lower than 1 1/4" as **Pro Bond** could dull the paint surface. Wait for the coat of **Pro Bond** to dry before applying molding.

DIAGRAM B (STARTING POINT)



3. **INSTALLATION (IMPORTANT):**

Before starting, see Diagram B as to where to start applying molding. Next, completely peel off all of the liner from back of molding, making sure all red liner is removed from molding. **DO NOT TOUCH** the exposed adhesive with your fingers as the installation is being done.

4. See Diagram C for final installation.

5. **AFTER THE MOLDING** has been installed, use a soft cloth and apply pressure along the entire length of the molding to insure proper adhesion.