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INSTALLATION INSTRUCTIONS

PART NUMBER: LCM-LS460-423

FOR: 07-12 Lexus LS

EFFECTIVE: 2/2/16

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

PARTS INCLUDED WITH INSTALL LOCATION:

#4 (LABELED ON BACK OF PART) – 2 PIECES (DRIVER AND PASSENGER FRONT)

#2 (LABELED ON BACK OF PART) – 1 PIECE (DRIVER REAR)

#3 (LABELED ON BACK OF PART) – 1 PIECE (PASSENGER REAR)

1. LOCATION (See Diagram below):

Run masking tape **as shown using measurements in Diagram A below** from POINT A to POINT B. Press tape against the vehicle, making sure that the tape is straight from POINT A to POINT B.

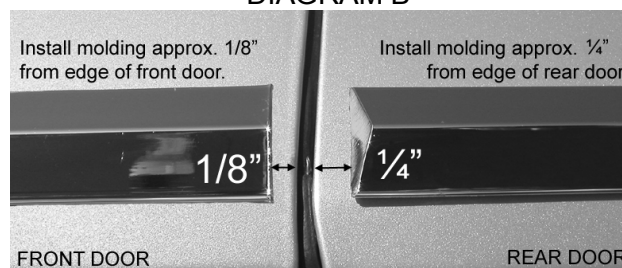
DIAGRAM A



2. CLEAN AND PREP:

Clean the surface where the molding is to be installed using the alcohol pads enclosed for proper installation of Lower Chrome Molding. Wipe off excess residue with a clean cloth. Next, apply **PRO-BOND ADHESIVE PROMOTOR** in the crush swab self-applicator. Squeeze the applicator until you feel the applicator “crush”. The applicator will become wet on the end and is ready for use. Apply a thin coat of **PRO-BOND** below the masking tape line, only on the shaded area, **as shown in Diagram A above**. Do not apply **PRO-BOND** in any area that the molding will not cover, as **PRO-BOND** could dull the paint surface. The light coat of **PRO-BOND** will dry quickly. Where cooler temperatures prevail, make sure the molding is at room temperature. The recommended metal surface temperature of the vehicle should be at least 75°F/24°C for proper installation. If the surface is cold, use a heat gun or hair dryer to warm before proceeding with installation.

DIAGRAM B



3. INSTALLATION (IMPORTANT):

Before starting, see Diagram B as to where to start applying molding. Next, completely peel off all of the liner from back of molding, making sure die cut ends of red liner are also removed from molding. **DO NOT TOUCH** the exposed adhesive with your fingers as the installation is being done.

Since these moldings have been pre-cut, start adhering moldings rear piece first with the angle or bevel cut first and the finished end directed toward the rear wheel well. Next, install front door molding **following Diagram B** measurements.

4. AFTER THE MOLDING has been installed, use a soft cloth and apply pressure along the entire length of the molding to insure proper adhesion.