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INSTALLATION INSTRUCTIONS

PART NUMBER: LCM-IS06-22-23-24-25
FOR: 2006 + Lexus IS250/IS350
EFFECTIVE: 2 November 2011

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

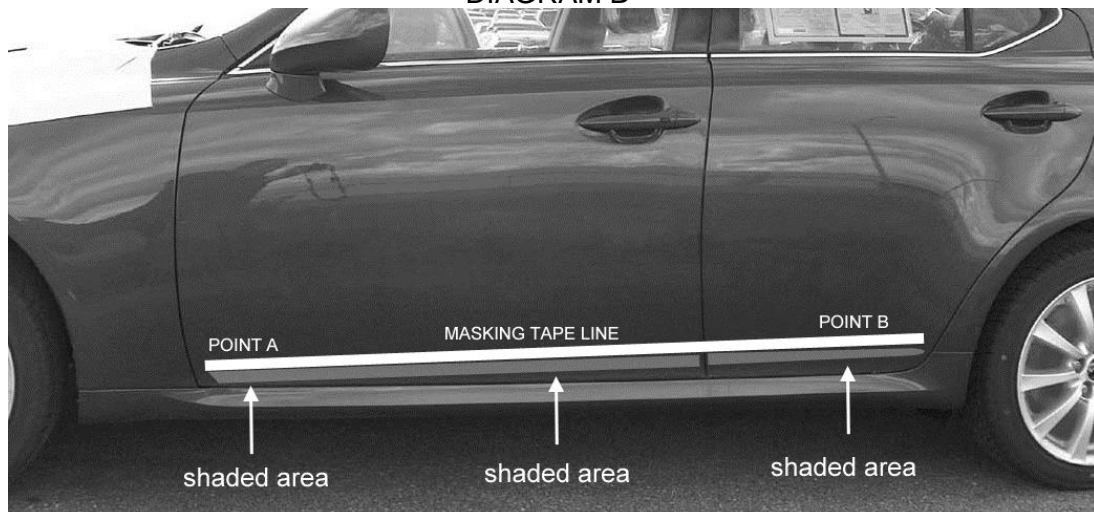
1. **LOCATION** (See *Diagram below*):
Run masking tape **as shown using measurements in Diagram A below** from POINT A to POINT B.
Press tape against the vehicle, making sure that the tape is straight from POINT A to POINT B.

DIAGRAM A



2. **CLEAN AND PREP:**
Clean the surface where the molding is to be installed using the alcohol pads enclosed for proper installation of Chrome Molding. Wipe off excess residue with a clean cloth. Next, apply **PRO-BOND ADHESIVE PROMOTER** in the crush swab self-applicator. Squeeze the applicator until you feel the applicator "crush". The applicator will become wet on the end and is ready for use. Apply a thin coat of **PRO-BOND** below the masking tape line, only on the shaded area, **as shown in Diagram B**. Do not apply **PRO-BOND** in any area that the molding will not cover, as **PRO-BOND** could dull the paint surface. The light coat of **PRO-BOND** will dry quickly. Where cooler temperatures prevail, make sure the molding is at room temperature. The recommended metal surface temperature of the vehicle should be at least 75°F/24°C for proper installation. If the surface is cold, use a heat gun or hair dryer to warm before proceeding with installation.

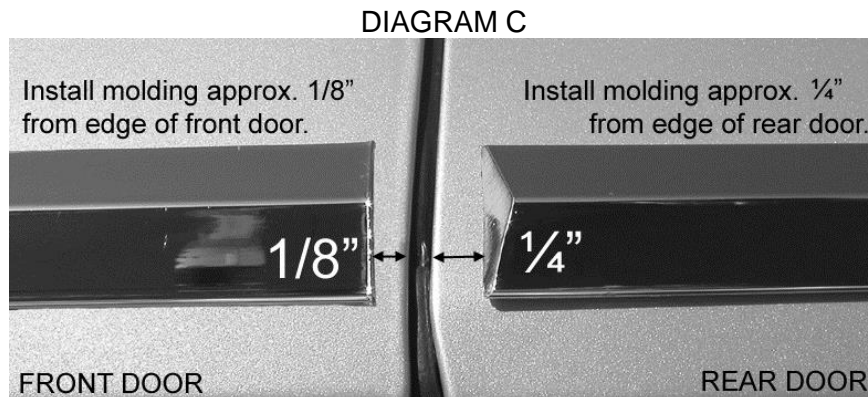
DIAGRAM B



3. **INSTALLATION (IMPORTANT):**

Before starting, see Diagram C as to where to start applying molding. Next, completely peel off all of the liner from back of molding, making sure die cut ends of red liner are also removed from molding. **DO NOT TOUCH** the exposed adhesive with your fingers as the installation is being done.

Since these moldings have been pre-cut, start adhering moldings rear piece first with the angle or bevel cut first and the finished end directed toward the rear wheel well. Next, install front door molding following **Diagram C** measurements.



4. AFTER THE MOLDING has been installed, use a soft cloth and apply pressure along the entire length of the molding to insure proper adhesion.