

## DAWN ENTERPRISES INC.

9155 Sweet Valley Dr., Valley View, OH 44125  
Phone: (216) 447-1777 or (800) 548-4867  
Fax: (216) 642-5505  
www.dawn-ent.com

## INSTALLATION INSTRUCTIONS

PART NUMBER:  
**LCM-IMP14-2223-4647**  
FOR: 2014+ Chevy Impala  
EFFECTIVE: 16 May 2018

### PARTS INCLUDED WITH INSTALL LOCATION:

- #22 (LABELED ON BACK OF PART) – 1 PIECE (DRIVER FRONT)
- #23 (LABELED ON BACK OF PART) – 1 PIECE (PASSENGER FRONT)
- #46 (LABELED ON BACK OF PART) – 1 PIECE (DRIVER REAR)
- #47 (LABELED ON BACK OF PART) – 1 PIECE (REAR PASSENGER)

### PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

#### 1. LOCATION (See Diagram below):

Run masking tape, **as shown using the measurements in the diagram below**, from POINT A to POINT B. Press tape against the vehicle, making sure that the tape is straight from POINT A to POINT B. **Repeat on other side of vehicle.**



#### 2. CLEAN AND PREP:

Clean the surface where the molding is to be installed using the alcohol pads enclosed for proper installation of Lower Chrome Molding. Wipe off excess residue with a clean cloth. Next, apply the **Pro Bond** promoter.

**TEMPERATURE:** Where cooler temperatures prevail, make sure the molding is at room temperature. The recommended metal surface temperature of the vehicle should be at least 75°F/24°C for proper installation. If the surface is cold, use a heat gun to warm before proceeding with installation.

**PROMOTER:** Supplied is a crush swab **Pro Bond** self-applicator. Squeeze the applicator until you feel the applicator "crush". When the applicator becomes wet on the end, it is ready for use. Quickly apply a thin coat of **Pro Bond** below the masking tape line, no further than 1 ¼" below the tape. Be careful not to go lower than 1 ¼" as **Pro Bond** could dull the paint surface. Wait for the coat of **Pro Bond** to dry before applying molding.

DIAGRAM B (STARTING POINT)

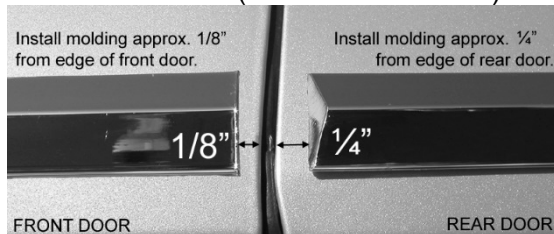
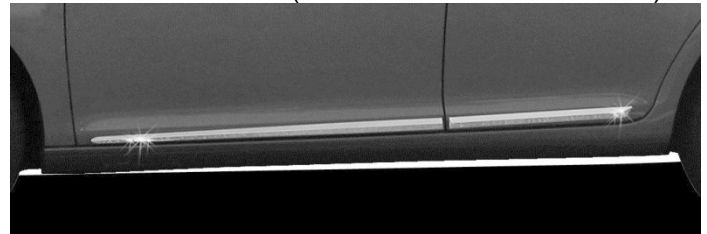


DIAGRAM C (FINISHED INSTALLATION)



#### 3. INSTALLATION (IMPORTANT):

**Before starting, see Diagram B** as to where to start applying molding. Next, completely peel off all of the liner from back of molding, making sure all red liner is removed from molding. **Be sure to remove die cut end of red liner from molding. DO NOT TOUCH** the exposed adhesive with your fingers as the installation is being done.

4. See Diagram C for final installation.
5. AFTER THE MOLDING has been installed, use a soft cloth and apply pressure along the entire length of the molding to insure proper adhesion.

