

DAWN ENTERPRISES INC.

9155 Sweet Valley Dr., Valley View, OH 44125
Phone: (216) 447-1777 or (800) 548-4867
Fax: (216) 447-3416
www.dawn-ent.com

INSTALLATION INSTRUCTIONS

PART NUMBER: CF2-FLEX
FOR: 2009 & Up Ford Flex
EFFECTIVE: 1 September 2010

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

1. **LOCATION** (See Diagram below):

Run masking tape **as seen in Diagram below** from POINT A to POINT B. Press tape against the vehicle, making sure that the tape is straight from POINT A to POINT B.

2. **CLEAN AND PREP:**

Clean the surface where the molding is to be installed using the alcohol pads enclosed for proper installation of Custom Body Side Molding. Wipe off excess residue with a clean cloth. Apply **PRO-BOND ADHESIVE PROMOTER** in the crush swab self-applicator only on area of door that the Body Side Molding will cover. Squeeze the applicator until you feel the applicator "crush". The applicator will become wet on the end and is ready for use. Apply a thin coat of **PRO-BOND** below the masking tape line, no further than 2 1/2" below the tape. Be careful not to go lower than 2 1/2" because **PRO-BOND** could dull the paint surface. The light coat of **PRO-BOND** will dry quickly. Where cooler temperatures prevail, make sure the molding is at room temperature. The recommended metal surface temperature of the vehicle should be at least 75°F/24°C for proper installation. If the surface is cold, use a heat gun to warm before proceeding with installation.

3. **INSTALLATION:**

BEFORE STARTING, peel back 12" of the red liner, removing the rest of the liner as you install. **DO NOT TOUCH THE EXPOSED ADHESIVE** with your fingers during the installation (**NOTE: excess skin oil will affect adhesion**).

Since these moldings have been pre-cut, start adhering moldings, front and rear with the angle cut edges first and the bullet side directed toward the appropriate wheel well adhered last.

APPLYING THE MOLDING using the bottom edge of the masking tape as your guide, peel the rest of the red liner as you go.

AFTER THE MOLDING has been installed, use a soft cloth and apply pressure along the entire length of the molding to insure proper adhesion. Remove masking tape and you will have an OEM style Custom Body Side Molding that will give you many years of protection.

