

DAWN ENTERPRISES INC.

9155 Sweet Valley Dr., Valley View, OH 44
Phone: (216) 447-1777 or (800) 548-4867
Fax: (216) 642-5505
www.Dawn-Ent.com

INSTALLATION INSTRUCTIONS

PART NUMBER: **CBM-300-4647-4445**
FOR: 2018+ Ford Expedition MAX & 2018+
Lincoln Navigator L (Long Version)
EFFECTIVE: 12.12.2018

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

With the car & part in natural sunlight, check for paint match/flaws before installing.

Once installed, parts are NOT returnable.

PARTS INCLUDED WITH INSTALL LOCATION:

- #346 (LABELED ON BACK OF PART) – 1 PIECE (DRIVER FRONT)
- #347 (LABELED ON BACK OF PART) – 1 PIECE (PASSENGER FRONT)
- #344 (LABELED ON BACK OF PART) – 1 PIECE (DRIVER REAR)
- #345 (LABELED ON BACK OF PART) – 1 PIECE (PASSENGER REAR)

1. LOCATION (See Diagram below):

Run masking tape, **as shown using the measurements in the diagram below**, from POINT A to POINT B. Press tape against the vehicle, making sure that the tape is straight from POINT A to POINT B. **Repeat on other side of vehicle.**



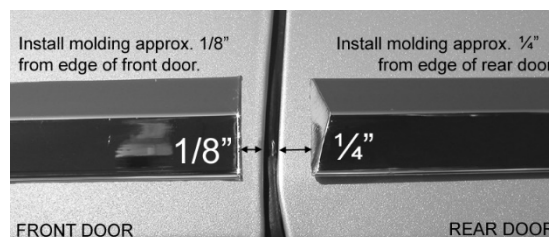
2. CLEAN AND PREP:

Clean the surface where the molding is to be installed using the alcohol pads enclosed for proper installation of Chrome Body Side Molding. Wipe off excess residue with a clean cloth. Next, apply the **Pro Bond** promoter.

TEMPERATURE: Where cooler temperatures prevail, make sure the molding is at room temperature. The recommended metal surface temperature of the vehicle should be at least 75°F/24°C for proper installation. If the surface is cold, use a heat gun to warm before proceeding with installation.

PROMOTER: Supplied is a crush swab **Pro Bond** self-applicator. Squeeze the applicator until you feel the applicator "crush". When the applicator becomes wet on the end, it is ready for use. Quickly apply a thin coat of **Pro Bond** below the masking tape line, no further than 1 1/4" below the tape. Be careful not to go lower than 1 1/4" as **Pro Bond** could dull the paint surface. Wait for the coat of **Pro Bond** to dry before applying molding.

DIAGRAM B:
(Starting Point)



3. INSTALLATION (**IMPORTANT**):

Before starting, see Diagram B as to where to start applying molding. Next, completely peel off all of the liner from back of molding, making sure all red liner is removed from molding. **DO NOT TOUCH** the exposed adhesive with your fingers as the installation is being done.

4. AFTER THE MOLDING has been installed, use a soft cloth and apply pressure along the entire length of the molding to insure proper adhesion.