

DAWN ENTERPRISES INC.

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INSTALLATION INSTRUCTIONS

PART NUMBER: VUE08
FOR: 2008 + Saturn Vue
EFFECTIVE: 09.13.07

INSTALLATION PACKAGE INCLUDES:

- A) Alcohol Wipes
- B) Pro-Bond Adhesive Promoter
- C) 2 – Screws for Outer Fastening Locations
- D) 2 – Washers
- E) Instruction Sheet

EXTRA TOOLS NEEDED:

- 1. 1/8" Drill Bit

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

1. CLEAN & PREP:

Wear proper eye protection and make sure area where Sportwing® will be installed is at room temperature (75°F), clean and free of wax. Alcohol wipes have been provided to clean designated area.

- 2. Leaving the red plastic liner on the bottom of the mounting area of Sportwing®, center the Sportwing® on hatch of vehicle using the center brake light to center Sportwing®. Check each end of Sportwing® to make sure both ends are even. **See Diagram A on back of sheet.**

When the Sportwing® is centered and rear flange area of the Sportwing® is flush against the hatch, using a grease pencil, outline completely around Sportwing®. **See Diagram B on back of sheet.** Set Sportwing® aside.

- 3. Apply **Pro-Bond Adhesive Promoter** in the crush swab self-applicator only on the area of hatch that the Sportwing® will cover. Squeeze the applicator until you feel the applicator “crush”. The applicator will become wet on the end and is ready for use. Apply **Pro-Bond** only inside of the grease pencil marks made in Step #2. Pro-Bond will dry quickly and be ready for next step of the Sportwing® installation.
- 4. Using a heat gun or hair dryer, heat area of hatch to at least 80°F where Sportwing® is to be installed. Next, peel the red plastic liner from the bottom of the mounting area and also heat the taped area of the Sportwing® to at least 80°F.

5. INSTALLING SPORTWING® ONTO HATCH:

Stand behind the vehicle. Align Sportwing® to the marks that you made in Step #2. Make sure that the rear flange area of Sportwing® is flush up against the hatch. Place the Sportwing® back onto the outline marks and press firmly into place (**NOTE: using a soft cloth, press the entire area of the Sportwing® to the hatch**).

6. FASTENING THE SPORTWING® TO THE HATCH:

Open hatch. **See Diagram C on back of sheet for drilling locations.** Using a 1/8" drill bit (**IMPORTANT NOTE: you must use a drill stopper when drilling or you will risk drilling through the top of the Sportwing®. Only extend the 1/8" drill bit no more than 3/4" past the drill stopper. Electrical tape wrapped tightly around drill bit will work as a drill stopper**) drill through the plastic **as shown in Diagram C on back of sheet**, and continue drilling up into the bottom of the Sportwing®. Using screw with flat washer, provided, tighten using a Phillips Screw Driver. Repeat procedure on other side.

- 7. If you have any questions, problems or if you would like information about other quality Sportwing® products, please call the TOLL FREE number at the top of this sheet. Thank you for choosing Dawn Enterprises Inc.

DIAGRAM A

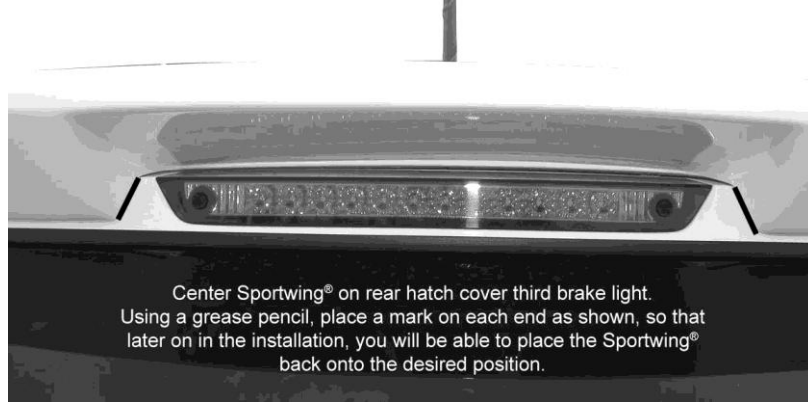
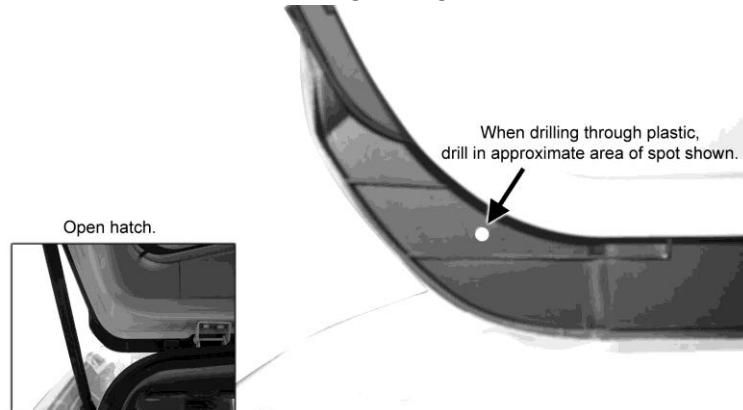


DIAGRAM B

The grease pencil outline of Sportwing® on hatch.



DIAGRAM C



Using a 1/8" drill bit with drill stopper. **IMPORTANT:** only extend drill bit no more than 3/4" past drill stopper or you will risk drilling through the top of the Sportwing®. Drill a 1/8" hole through the plastic area of hatch and continue drilling into the bottom of mounting area of Sportwing®. Install screws with washers.

FINISHED INSTALLATION

