

DAWN ENTERPRISES INC.

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INSTALLATION INSTRUCTIONS

PART NUMBER: SCIXB08
FOR: 2008 + Scion XB
EFFECTIVE: 10.01.07

INSTALLATION PACKAGE INCLUDES:

- A) 2 – 3/4" Mounting Screws
- B) 2 – Lock Washers
- C) Adhesive Pads (for an unpainted Sportwing®)
- D) Instruction Sheet

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

1. Wear proper eye protection and make sure area where Sportwing® will be installed is clean.
2. Leaving paper liner on the bottom of the mounting feet, center the Sportwing® left to right on vehicle and position the Sportwing® for installation. **See Diagram A below for positioning of Sportwing®**. Using a grease pencil, outline both mounting feet. Set Sportwing® aside.
3. Open rear hatch. Remove the two factory plugs **as shown in Diagram B on back of sheet**. This will give you access to the top panel of the hatch on the drivers' side and passenger side.
4. **Drilling locations:**
See Diagrams C & D on back of sheet
Using a 5/32" drill bit, drilling from inside of hatch, drill a 5/32" hole through the approximate center of each factory cut out that you removed the plugs from.
5. Close hatch. Peel the paper liner from the bottom of the mounting feet and place the Sportwing® back onto the outline marks made in Step #2. Press firmly into place.
6. Open hatch (**NOTE: read this step completely before continuing**) and using a 5/32" drill bit (**NOTE: we insist that you use a drill stopper to prevent from drilling through the top of the Sportwing®**. Using electrical tape or masking tape wrapped tightly around drill bit will work as a drill stopper. Because of thin fastening area of Sportwing®, **DO NOT extend drill bit more than 3/4" past drill stopper**). Using 5/32" holes drilled in top panel of hatch, from Step #4, drill from inside of hatch and holding onto Sportwing® while drilling, drill a 5/32" hole up into the bottom of the mounting feet. Using a ratchet with 5/16" socket, install mounting screws with lock washer and tighten firmly. Repeat on other side. **DO NOT OVER TIGHTEN.**
7. Clean up any metal shavings. If you have any questions, problems or if you would like information about other quality Sportwing® products, please call the TOLL FREE number at the top of this sheet. Thank you for choosing Dawn Enterprises Inc.

DIAGRAM A

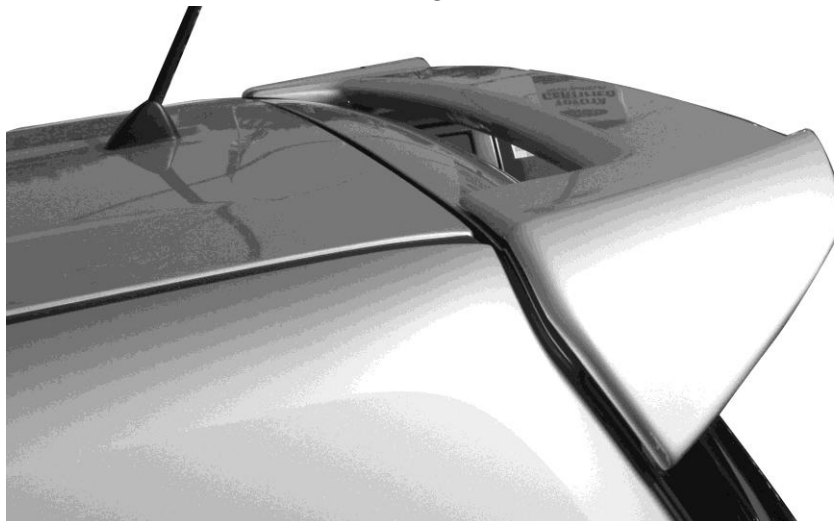
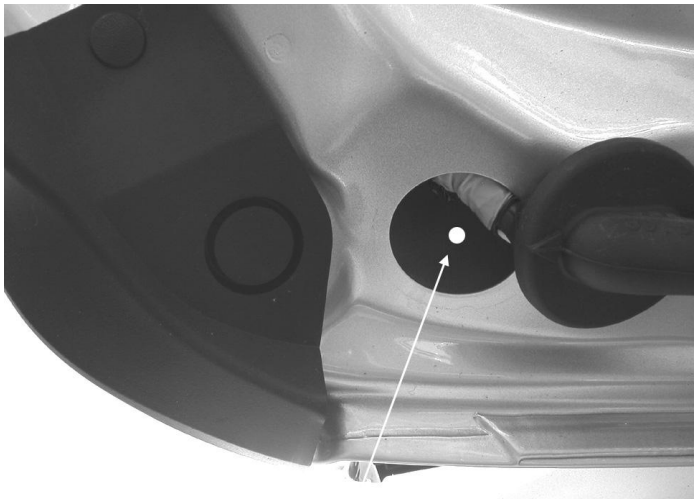


DIAGRAM B



Remove factory plugs. Replace upon finishing.

DIAGRAM C



DRIVERS' SIDE

Push factory wire harness aside.
Drill 5/32" hole through top panel of hatch. (**NOTE:** when drilling you do not need to be in the exact center of the factory cut out hole. Anywhere in this approximate area will work).

DIAGRAM D



PASSENGER SIDE

Drill 5/32" hole through the top panel of the hatch. **See Diagram above for drilling location** (**NOTE:** when drilling you do not need to drill in the exact center of factory cut out hole. Anywhere in the approximate area will work).