

## DAWN ENTERPRISES INC.

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## INSTALLATION INSTRUCTIONS

PART NUMBER: SAT-ION4DR  
FOR: 2003 + SATURN ION 4 DOOR  
EFFECTIVE: 11.07.06

### INSTALLATION PACKAGE INCLUDES:

- A) 4 – 1" Mounting Screws
- B) 4 – Lock Washers
- C) 4 – Flat Washers
- D) Template
- E) Adhesive Pads (for an unpainted Sportwing®)
- F) Instruction Sheet

### PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

1. Standing behind the car, place the Sportwing® on the trunk lid and center it from left to right. Make sure that the rear most portion of the mounting feet sit  $\frac{1}{4}$ " in front of the most forward crease along the rear edge of the trunk. See Diagram below.
2. Once the Sportwing® is centered, mark around the mounting feet with a grease pencil.
3. Remove the Sportwing® and place the template provided on the outline made in Step #2. Using a  $\frac{5}{32}$ " drill bit, drill down through the spots indicated on the template. Repeat procedure on other side by flipping template over.
4. Remove tape liner from the bottom of the mounting feet and place Sportwing® back onto the outline traced in Step #2. Press firmly into place.
5. Open the trunk and using the pilot holes drilled in Step #3, drill up into the mounting feet with a  $\frac{5}{32}$ " bit (**NOTE: when drilling, we insist using a drill stopper to prevent from drilling through the top of the Sportwing®**). Using a ratchet with  $\frac{5}{16}$ " socket, install mounting screws with lock washers and flat washers and tighten firmly. **DO NOT OVER TIGHTEN.** Repeat procedure on other side.
6. Clean up any metal shavings that might have fallen into the trunk and you are done. The installation should take no longer than 25 minutes. If you have any questions, problems or if you would like information about other quality Sportwing® products, please call the TOLL FREE number at the top of this sheet. Thank you for choosing Dawn Enterprises Inc.

