

DAWN ENTERPRISES INC.

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INSTALLATION INSTRUCTIONS

PART NUMBER: SAT-ION2DR
FOR: 2003 + SATURN ION 2 DOOR
EFFECTIVE: 06.24.03

INSTALLATION PACKAGE INCLUDES:

- A) 4 – 3/4" Mounting Screws
- B) 4 – Lock Washers
- C) 4 – Flat Washers
- D) Adhesive Pads (for an unpainted Sportwing®)
- E) Instruction Sheet

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

1. Leaving paper liner on the bottom of the Sportwing®, stand behind the car and place the Sportwing® on the trunk lid and center it from left to right. Make sure that the rear most portion of the mounting feet sit 1/8" in front of the most forward crease along the rear edge of the trunk, **see Diagram A below**.
2. Once the Sportwing® is centered, mark around the mounting feet with a grease pencil.
3. Remove the paper liner from the bottom of the mounting feet and place the Sportwing® back onto the outline of the mounting feet traced in Step #2. Press firmly into place.
4. Open the trunk. **See Diagram B on back of sheet for fastening of Sportwing®**. Using a 5/32" drill bit (**NOTE: we insist using a drill stopper to prevent from drilling through the top of the Sportwing®**), drill 5/32" holes at specified drilling locations on Diagram B through the deck lid and up into the bottom of the Sportwing®. Using a 1/4" ratchet with 5/16" socket, install mounting screws with lock washers and flat washers and tighten firmly. Repeat procedure on other side.
5. Clean up any metal shavings that might have fallen into the trunk and you are done. If you have any questions, problems or if you would like information about other quality Sportwing® products, please call the TOLL FREE number at the top of this sheet. Thank you for choosing Dawn Enterprises Inc.

Placement of mounting feet



Diagram A

Drilling for Fastening Holes:

Drill 5/32" hole through the deck lid and up into the bottom of the mounting feet using a drill stopper to prevent from drilling through the top of the Sportwing®. Using screws, lock washers and flat washers, provided, tighten using 1/4" ratchet with 5/16" socket.

