

DAWN ENTERPRISES INC.

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INSTALLATION INSTRUCTIONS

PART NUMBER: SAB00
FOR: 2000 + Mercury Sable
EFFECTIVE: 03.10.00

INSTALLATION PACKAGE INCLUDES:

- A) 4 – 1" Mounting Screws
- B) 2 – Lock Washers
- C) 2 – Black Hole Caps
- D) Template
- E) Adhesive Pads (for unpainted Sportwing®)
- F) Instruction Sheet

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

1. Starting on the drivers' side, measure 12 – 7/8" from the tip of the deck lid where it meets the rear window. **See Diagram below.** Place a mark on the deck lid with a grease pencil. Repeat on other side.
2. Place the Sportwing® on the marks made in Step #1 so that as you face the rear of the car, the front tips of the Sportwing® rests on these marks. Next, center the Sportwing® from left to right and outline both mounting feet with a grease pencil.
3. Remove the Sportwing® and position the TEMPLATE, provided, on the drivers' side outline made in Step #2. Using a 5/32" drill bit, drill down through the spot indicated for rear mounting hole (**NOTE: you will need to drill through the second panel when drilling through the mounting hole, being careful not to drill into the trunk rain channel**). Flip TEMPLATE over and repeat procedure on passenger side (**NOTE: you will fasten the front part of the Sportwing® later in Step #7**).
4. Open the trunk. Using a 5/8" hole saw, open up the mounting hole in second panel drilled in Step #3. This will give you access for your socket wrench later. Repeat procedure on other side. Black hole plugs have been provided to cover these holes upon finishing.
5. Close trunk. Remove paper liner from the mounting feet and place the Sportwing® on the outline marks made in Step #2 and press firmly into place.
6. Open the trunk and switch back to the 5/32" drill bit. Drill up into the bottom of the mounting feet and using the mounting hole drilled in Step #3 (**NOTE: a drill stopper must be used to prevent from drilling up through the top of the Sportwing®**). Install MOUNTING SCREW with LOCK WASHER and tighten firmly. **DO NOT OVER TIGHTEN.** Repeat procedure on other side. Place the BLACK HOLE CAPS over these holes when finished.
7. Notice the factory trunk plug located just beneath where you will want to fasten the front area of the mounting foot. Unscrew this plug and using a 5/32" drill bit, drill through the exact center of this hole and up into the bottom of the mounting foot (**NOTE: make sure you use a drill stopper to prevent from drilling up through the top of the Sportwing®**). Install MOUNTING SCREW only (**NOTE: it is not necessary to use a lock washer**) and tighten firmly. Replace trunk stoppers.
8. Clean up any metal shavings that may have fallen into the trunk and you are done. If you have any questions, problems or if you would like more information on any other quality Sportwing® product, please call the TOLL FREE number at the top of this sheet. Thank you for choosing Dawn Enterprises Inc.

