

DAWN ENTERPRISES INC.

9155 Sweet Valley Dr., Valley View, OH 44125
Phone: (216) 447-1777 or (800) 548-4867
Fax: (216) 447-3416
www.dawn-ent.com

INSTALLATION INSTRUCTIONS

PART NUMBER: SA-GS07
FOR: 2006 + Lexus GS300/GS350/GS460/
GS350 Hybrid and GS430 (2006 only)
EFFECTIVE: 05.14.08

INSTALLATION PACKAGE INCLUDES:

- A) Alcohol Wipes
- B) Pro-Bond Adhesive Promoter (crush swab)
- C) Instruction Sheet

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION SELF-ADHERING INSTALLATION – NO HOLES TO DRILL

1. CLEAN AND PREP

For proper installation of Sportwing[®], clean the surface where the Sportwing[®] is to be installed using the alcohol pads enclosed. Wipe off any excess residue with a clean cloth.

2. Close the trunk. Starting on the drivers' side, measure down **13 3/16"** from the front corner of the trunk lid where it meets the window glass and make a mark. **See Diagram below.** Repeat procedure on passenger side.

3. Leaving the Red Liner on bottom of mounting area of Sportwing[®], place the Sportwing[®] so that it fits flush to the deck lid and the front tips of the Sportwing are aligned to the **13 3/16"** marks that you made in Step #2. Next, using a grease pencil and making sure Sportwing[®] is flush to the deck lid and in desired position, outline completely with the grease pencil around entire Sportwing[®] so that later on when adhering Sportwing[®] to the deck lid, you will be able to place the Sportwing[®] exactly to the desired position.

4. Next, using the Pro-Bond Adhesive Promoter, provided, squeeze the applicator until you feel the applicator crush. The applicator will become wet on the end and is ready for use. Apply the Pro-Bond inside of the outline marks of the Sportwing[®] that you made in Step #3. Apply Pro-Bond where adhesive tape of the Sportwing[®] will adhere to the deck lid. Next, make sure the vehicle and Sportwing[®] is at least 75°F/24°C (**NOTE: if the surface of the vehicle and Sportwing is cold, use a heat gun or hair dryer to warm**). Peel the red liner off from the bottom of mounting area of Sportwing[®] and place back onto the outline marks on the deck lid made in Step #3 and press firmly into place. Using a soft cloth, apply pressure the entire length of the Sportwing[®].

5. If you have any questions, problems or if you would like information about other quality Sportwing[®] products, please call the TOLL FREE number at the top of this sheet. Thank you for choosing Dawn Enterprises Inc.

