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INSTALLATION INSTRUCTIONS ^C

PART NUMBER: SA-COR09
FOR: 2009+ Toyota Corolla Flush Mount
EFFECTIVE: 11.20.08

INSTALLATION PACKAGE INCLUDES:

- A) Alcohol Wipes
- B) 3 – Paper Hole Locators (3 for threaded sleeves of mounting area)
- C) 3 – Black Round Tape Gaskets
- D) 3 – ½” Mounting Screws
- E) 3 – Lock Washers
- F) 3 – Flat Washers
- G) Instruction Sheet

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

1. Close trunk. Using alcohol wipes, provided, clean the area that the Sportwing[®] is to be installed. **See Diagram A on back of sheet.** Along the drivers' side, measure down **14”** from the tip of the trunk lid where it meets the rear window glass, back towards the rear of the car and make a mark with a grease pencil. Repeat on passenger side.
2. Leaving red plastic liner on bottom of mounting area, place the Sportwing[®] on the marks made in Step #1. **See Diagram A on back of sheet.** As you face the rear of the car, the front tips of the Sportwing[®] will rest on these marks. Center the Sportwing[®] exactly from left to right. Using a grease pencil, outline both outside mounting areas, **see Diagram B on back of sheet.** Set Sportwing[®] aside.
3. Next, place the Sportwing[®] upside-down on a soft cloth so you do not scratch the painted top surface. Using three (3) paper hole locators, provided, remove the liner from the hole locator to expose the adhesive, a small piece of masking tape is helpful in holding hole locators in place, place the cut out hole in hole locator centered exactly over the three (3) threaded sleeves of the fastening area of the Sportwing[®]. Making sure that the hole locators do not move carefully place the Sportwing[®] back onto the outline marks on deck lid that you made in Step #2.
4. When Sportwing[®] is centered on outline marks made in Step #2, and making sure that the three (3) paper hole locators did not move, tape all three (3) hole locators to the deck lid using masking tape. Next, carefully lift the Sportwing[®] off of the deck lid, leaving the hole locators taped to the deck lid.
5. Using a 1/8” or similar drill bit, drill a 1/8” pilot hole in the exact center of all three (3) hole locators. Remove the hole locators and using a uni-bit (**NOTE: we suggest using a uni-bit for a cleaner cut**) open the three (3) 1/8” pilot holes to 3/8”.
6. Apply Zinc Chromate Primer or touch-up paint on the edges of the three (3) 3/8” holes that you drilled in the deck lid.
7. **IMPORTANT! DO NOT forget this step!** Next, peel the paper liner from the three (3) black round tape gaskets, provided, and center them on the three (3) 3/8” holes in the deck lid that you made in Step #5. Press gaskets in place.
8. Next, remove red liner from the bottom of the mounting area of Sportwing[®]. Lightly tack the Sportwing[®] back onto the outline marks that you made in Step #2. Holding onto the Sportwing[®], open the deck lid and check to see that the three (3) 3/8” holes in the deck lid align with the three (3) threaded sleeve of mounting area of Sportwing[®]. If holes do not align, relocate the Sportwing[®] or remove the Sportwing[®] and open the 3/8” holes in the deck lid to the next size, 7/16”.
9. Using mounting screws with lock washers and flat washers, provided, install mounting screws into threaded sleeves and partially tighten all three (3) mounting screws. After all three (3) have been started, tighten evenly until all screws are tight. **DO NOT OVER TIGHTEN.**
10. Clean up all metal shavings and you are done. If you have any questions, problems or if you would like information about other quality Sportwing[®] products, please call the TOLL FREE number at the top of this sheet. Thank you for choosing Dawn Enterprises, Inc.

DIAGRAM A

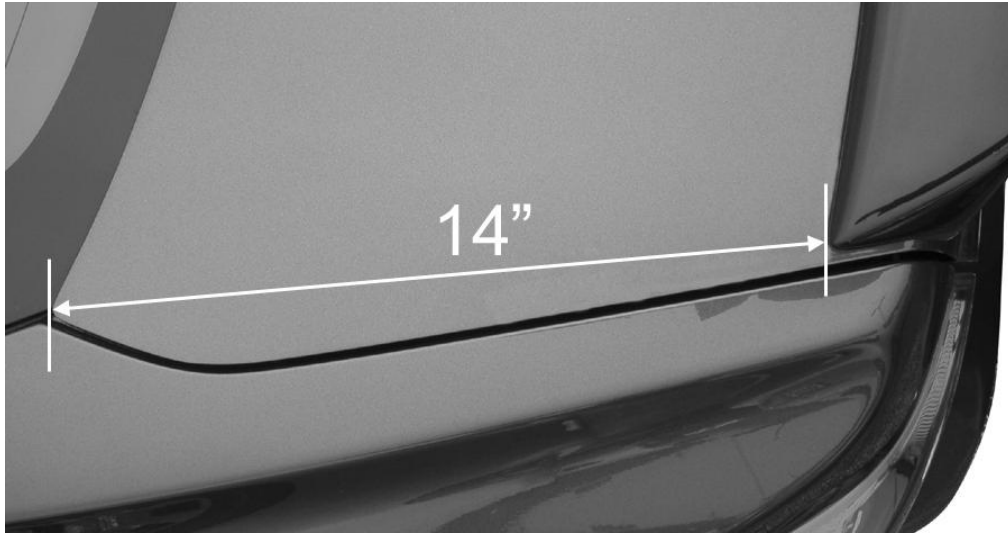


DIAGRAM B



DIAGRAM C

