

## DAWN ENTERPRISES INC.

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## INSTALLATION INSTRUCTIONS

S.S.

PART NUMBER: OUTLOOK  
FOR: 2008 + Saturn Outlook  
EFFECTIVE: 11.06.07

### INSTALLATION PACKAGE INCLUDES:

- A) 2 – 2" Mounting Screws
- B) 2 – Lock Washers
- C) 2 – Flat Washers
- D) Adhesive Pads (for an unpainted Sportwing®)
- E) Instruction Sheet

### EXTRA TOOLS NEEDED:

1. 1 – 5/32" Extra Long Drill Bit (see **Diagram F on back of sheet** showing extra long 5/32" drill bit with drill stopper)

### PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

1. Wear proper eye protection and make sure area where Sportwing® will be installed is clean.
2. Leaving paper liner on the bottom of the mounting feet, center the Sportwing® left to right on vehicle and position the Sportwing® for installation. **See Diagram A & B below for positioning of Sportwing®**. Using a grease pencil, outline both mounting feet. Set Sportwing® aside.
3. Open rear hatch. **See Diagram C on back of sheet (drivers' side)**. For drilling fastening hole through the metal hatch and plastic cover fastened to metal hatch.
4. Using a 5/32" drill bit, use the measurements **shown in Diagram C on back of sheet**. Drill a 5/32" hole through the hatch and continue drilling up through the plastic cover fastened to the metal hatch. **See Diagram D on back of sheet** as to where the 5/32" drill bit should exit (**NOTE: drill bit does not have to exit on any exact location, as long as it is on the approximate area**). Next, using a 1/4" drill bit you will need to open the 5/32" pilot hole that you made through both panels. Repeat procedure on passenger side. When finished with this step, put 1/4" drill bit away. You will no longer need it.
5. Close hatch. Peel the paper liner from the bottom of the mounting feet and place the Sportwing® back onto the outline marks made in Step #2. Press firmly into place.
6. Open hatch (**NOTE: read this step completely before continuing**). Using a 5/32" drill bit (**NOTE: we insist that you use a drill stopper to prevent from drilling through the top of the Sportwing®. Using electrical tape or masking tape wrapped tightly around drill bit will work as a drill stopper. Because of thin fastening area of Sportwing®, DO NOT extend drill bit more than 1 3/4" past drill stopper, see Diagram F on back of sheet**). Using holes drilled through both panels of hatch, from Step #4, drill from inside of hatch, holding onto Sportwing® while drilling, drill a 5/32" hole up into the bottom of the mounting feet. Using a ratchet with 5/16" socket, install 2" mounting screws with lock washer, flat washer and tighten firmly. Repeat on other side. **DO NOT OVER TIGHTEN.**
7. Clean up any metal shavings. If you have any questions, problems or if you would like information about other quality Sportwing® products, please call the TOLL FREE number at the top of this sheet. Thank you for choosing Dawn Enterprises Inc.

DIAGRAM A

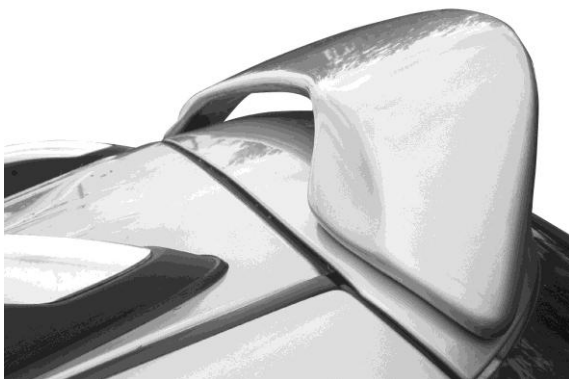


DIAGRAM B

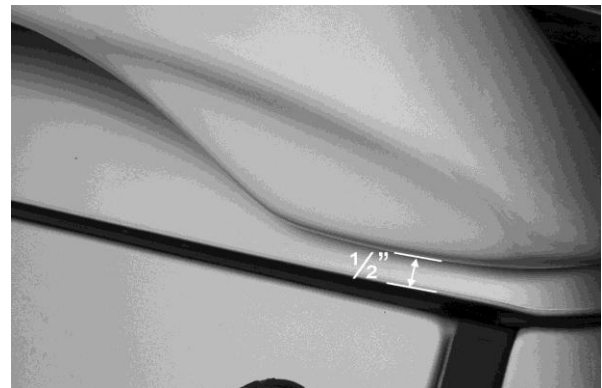
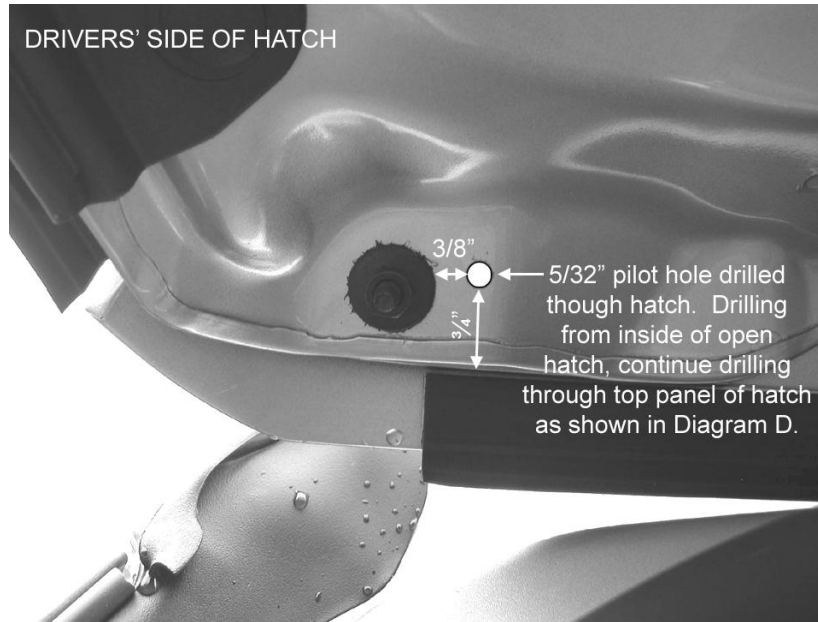


DIAGRAM C



When drilling through top most panel of hatch, drill bit does not have to exit in the exact area as shown in Diagram below. You will only need to be in the general area (**NOTE: these measurements only need to be approximate. They do not have to be exact.**)

DIAGRAM D

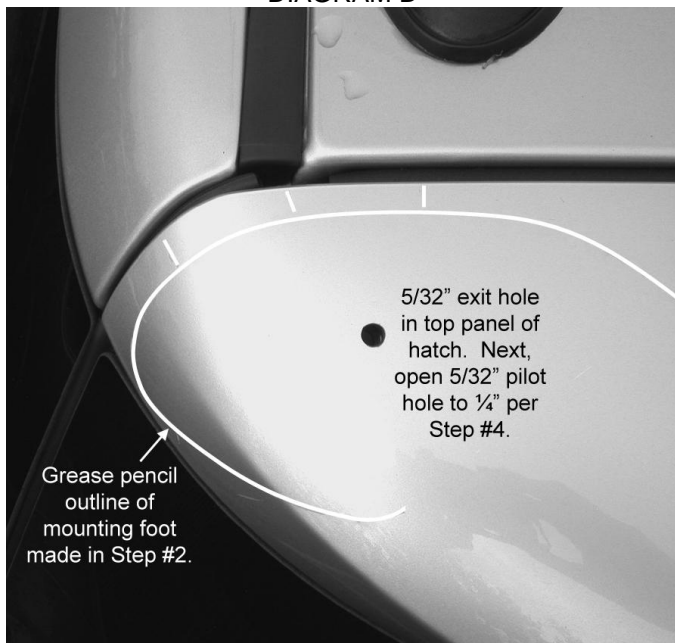


DIAGRAM E



DIAGRAM F

