

DAWN ENTERPRISES INC.

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INSTALLATION INSTRUCTIONS

PART NUMBER: LACROSSE
FOR: 2005 + Buick Lacrosse
EFFECTIVE: 12.29.04

INSTALLATION PACKAGE INCLUDES:

- A) 2 – 3/4" Mounting Screws
- B) 2 – Lock Washers
- C) 2 – Small Flat Washers
- D) Template
- E) Instruction Sheet

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

1. **REMOVE TRUNK LINER.** Close deck lid. Starting on the drivers' side, measure 19 1/4" from the tip of the deck lid where it meets the rear window toward the rear of the deck lid, **see Diagram A below**. Place a mark with a grease pencil. Repeat on passenger side.
2. Leaving paper liner on the bottom of the mounting Sportwing®, place the Sportwing® on the deck lid so the bottom rear flange of the Sportwing® is flush against the deck lid. Next, center the Sportwing® on deck lid left to right and align to proper position.
3. Using a yellow grease pencil, outline the Sportwing® so that later on in the installation when you peel the paper liner from the bottom of the Sportwing®, you will be able to put it back to the proper position. Set the Sportwing® aside.
4. Close deck lid, **see Diagram A below for placement of template**. Starting on the drivers' side, place the template on deck lid. Using a 5/32" x 6" long drill bit, drill a 5/32" hole at designated spot on template through the top panel of the deck lid and continue drilling through the secondary panel of deck lid. **See Diagram B below for finished drilling location**. Next, open deck lid and using a 5/8" hole saw, open the 5/32" pilot hole in secondary panel only to 5/8". Black hole caps have been provided upon finishing for these 5/8" holes. Repeat procedure on passenger side by flipping template over.
5. Close deck lid. Remove tape liner from the mounting area of the Sportwing® and place the Sportwing® back onto the outline marks that you made in Step #3. Press firmly into place.
6. Open deck lid (**NOTE: read this step completely before continuing**) and using a 5/32" x 6" long drill bit (**NOTE: we insist using a drill stopper to prevent from drilling through the top of the Sportwing®. Using electrical tape or masking tape wrapped tightly around the drill bit will work as a drill stopper. Because of thin fastening area of Sportwing® DO NOT extend drill bit more than 5/8" past drill stopper**). Using 5/32" pilot hole drilled in top of deck lid, drill from inside of trunk and holding onto the Sportwing® while drilling, drill into the bottom of the mounting area of the Sportwing®. Using a ratchet with 5/16" socket, install mounting screws with lock washers and tighten firmly. Repeat on other side. **DO NOT OVER TIGHTEN.**
7. Replace trunk cover. Clean up any metal shavings that might have fallen into the trunk and you are done. If you have any questions, problems or if you would like information about other quality Sportwing® products, please call the TOLL FREE number at the top of this sheet. Thank you for choosing Dawn Enterprises Inc.

DIAGRAM A



DIAGRAM B

