

DAWN ENTERPRISES INC.

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INSTALLATION INSTRUCTIONS

SSWS

PART NUMBER: IMP2000
FOR: 2000 - 2005 Chevrolet Impala
EFFECTIVE: 01.20.05

INSTALLATION PACKAGE INCLUDES:

- A) 4 – Self Tapping Mounting Screws
- B) 4 – Lock Washers
- C) 4 – Flat Washers
- D) 1 – Allen Wrench (*included for attaching to drill for fastening screws*)
- E) Template
- F) Adhesive Pads (*for unpainted Sportwing®*)
- G) Instruction Sheet

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

1. Open the trunk and place a protective cover inside the trunk and capture any metal shavings.
2. Starting on the drivers' side, measure down 13" from the front corner of the trunk lid and make a mark. **See Diagram below.** Repeat on passenger side.
3. Line up the template provided with the edge of the trunk at the 13" mark. **See Diagram below.**
4. Drill 1/8" pilot holes through the two (2) locations on the drivers' side template. Repeat procedure on the passenger side by flipping template over.
5. Open the four (4) 1/8" pilot holes to 3/8". Set the Sportwing® on the trunk lid and align the 3/8" clearance holes in the trunk lid with the fastening holes in the Sportwing®.
6. Proper clearance must be maintained to avoid any bolts from binding with the trunk lid. Locate the Sportwing® on the trunk lid and check hole alignments before installing to insure that the self tapping screws can easily thread into each fastening hole without forcing them.
7. Remove the Sportwing® and apply zinc chromate primer or touch up paint to the edges of the holes in the trunk lid to prevent rust.
8. Install self tapping screws, lock washers and flat washers provided. Using the Allen Wrench provided fastened to any type drill. Tighten bolts after all four (4) have been started. **DO NOT OVER TIGHTEN.**
9. Remove the protective cover from inside of the trunk. Clean up any metal shavings that may have fallen into the trunk and you are done. If you have any questions, problems or if you would like information about other quality Sportwing® products, please call the TOLL FREE number at the top of this sheet. Thank you for choosing Dawn Enterprises Inc.

Align edge of template to the edge of deck lid.

