

## DAWN ENTERPRISES INC.

9155 Sweet Valley Dr., Valley View, OH 44125  
Phone: (216) 447-1777 or (800) 548-4867  
Fax: (216) 447-3416  
www.dawn-ent.com

## INSTALLATION INSTRUCTIONS

SS

PART NUMBER: ESCAL05  
FOR: 2005 + Cadillac Escalade  
EFFECTIVE: 09.07.04

### INSTALLATION PACKAGE INCLUDES:

- A) 2 – 5/8" Mounting Screws
- B) 2 – Lock Washers
- C) Template
- D) Adhesive Pads (for an unpainted Sportwing®)
- E) Instruction Sheet

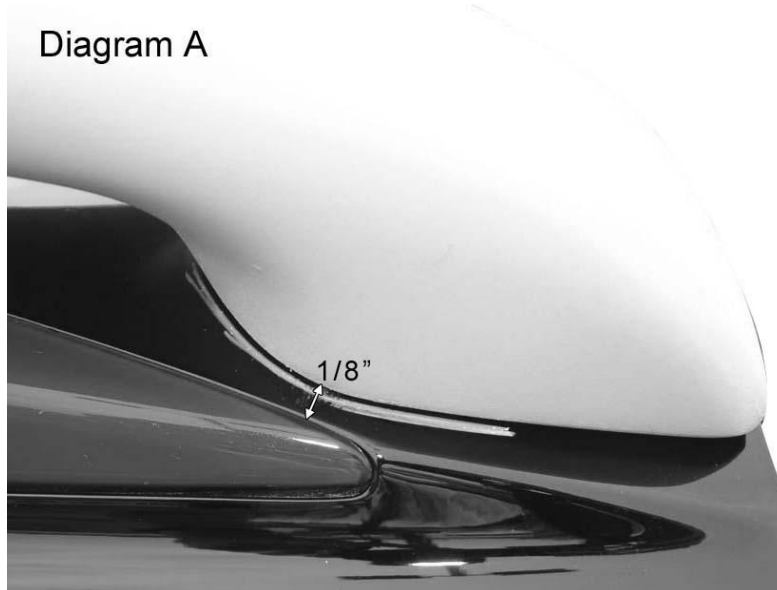
### PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

1. Wear proper eye protection and make sure area where Sportwing® will be installed is clean.
2. **See Diagram A below for placement of Sportwing®.** Leaving paper liner on the bottom of the mounting feet, center the Sportwing® left to right on vehicle and position the Sportwing® for installation. Using a grease pencil, outline both mounting feet (**NOTE: it is advisable to have someone hold the Sportwing® in place while you outline mounting feet**). After outlining, set Sportwing® aside.
3. **See Diagram B below for drilling instructions and fastening of Sportwing®.**
4. Next, peel the paper liner from the bottom of the mounting feet and place the Sportwing® back onto the outline marks made in Step #2. Press firmly into place.
5. Open the hatch (**NOTE: prior to drilling, it is important to protect the installation area. Place a drop cloth in this area to prevent shavings from accumulating in the drip well channel and bumper area**). Holding onto the Sportwing® while drilling and using a 5/32" drill bit, drill up into the bottom of the mounting feet using the same hole in the hatch that you drilled in Step #3, through the template, holding the Sportwing® in place while drilling (**NOTE: when drilling, you must use a drill stopper to prevent from drilling through the top of the Sportwing®. Only extend drill bit no more than 1/2" past drill stopper**). Using a ratchet with 5/16" socket, install mounting screw with lock washers and tighten. **DO NOT OVER TIGHTEN.**

**IMPORTANT!! THE REAR GLASS IN HATCH IS VERY CLOSE TO THE TIGHTENING AREA.  
DO NOT OVER TIGHTEN!!!!**

6. Clean up any metal shavings and you are done. If you have any questions, problems or if you would like information about other quality Sportwing® products, please call the TOLL FREE number at the top of this sheet. Thank you for choosing Dawn Enterprises Inc.

DIAGRAM A



OPEN REAR HATCH TO UP POSITION!

**(NOTE: do not open rear window glass, installation of Sportwing is only possible with hatch in open position).**

## Diagram B

# Caution!! Glass!!

3/4" from  
edge of  
hatch

Edge of glass

Edge of glass

3/8" down from edge of glass

Make sure when drilling fastening hole  
through plastic, that you have enough clearance  
from glass for screw head.

Using a 5/32" drill  
bit, drill a 5/32" hole  
3/4" in from the  
outside edge of  
hatch and 3/8" down  
from edge of glass.

