

DAWN ENTERPRISES INC.

9155 Sweet Valley Dr., Valley View, OH 44125
Phone: (216) 447-1777 or (800) 548-4867
Fax: (216) 642-5505
www.dawn-ent.com

INSTALLATION INSTRUCTIONS

PART NUMBER: CUS-FOCUS12
FOR: 2012 + Ford Focus 4 Door
EFFECTIVE: 12 May 2011

INSTALLATION PACKAGE INCLUDES:

- A) 4 . 3/4+Self Tapping Mounting Screws
- B) 4 . Lock Washers
- C) 4 . Flat Washers
- D) 4 . Black Hole Caps
- E) Template
- F) Adhesive Pads (for an unpainted Sportwing®)
- G) Instruction Sheet

DRILL BITS NEEDED:

- 1. 1/8+or similar extra-long drill bit . for drilling through deck lid and secondary panel
- 2. Uni-bit to open 1/8+pilot holes to 3/8+
- 3. 5/8+hole saw to open 1/8+holes in secondary panel to give you access to the top panel of deck lid

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

- 1. See Diagram on back of sheet. Starting on the driver's side, measure down **10 1/4"** from the tip of the trunk lid where it meets the rear window and make a mark with a grease pencil. Repeat procedure on passenger side.
- 2. Leaving paper liner on the bottom of the Sportwing®, place the Sportwing® on the marks made in Step #1 so that as you face the rear of the car, the front edge of the Sportwing® rests on these marks. Next, center the Sportwing® from left to right. Outline both mounting feet with a grease pencil.
- 3. Set the Sportwing® aside and position the template provided on the drivers side outline made in Step #2 (**NOTE: before drilling through the drivers side of deck lid and secondary panel make sure that the factory wire harness in drilling area is pushed aside**). Using a 1/8+or similar drill bit, drill down through the spots indicated on the template for your mounting holes through the top panel and through the secondary panel also. Repeat on passenger side by flipping template over. Next, using a uni-bit (**NOTE: we suggest using a uni-bit for a cleaner cut**) you will need to open the 1/8+pilot holes on top panel of deck lid to 3/8+.
- 4. Apply Zinc Chromate Primer or touch-up paint on the edges of the four (4) 3/8+holes that you drilled in the deck lid.
- 5. Open the trunk. Using a 5/8+hole saw, open the 1/8+pilot holes in the secondary panel to 5/8+. This will give you access for your socket wrench later in the installation. Repeat procedure on other side. Hole caps have been provided upon finishing to cover the 5/8+holes that you made in the secondary panel.
- 6. Close the trunk and remove the paper liner from the bottom of the mounting feet and lightly place the Sportwing® back onto the outline marks made in Step #2. Holding onto the Sportwing®, open the trunk and make sure that the mounting holes in the bottom of the mounting feet align with the four (4) 3/8+holes that you made in the top panel of the deck lid. If the holes do not align, re-align until you have access to the mounting holes. When satisfied with alignment, press firmly into place.
- 7. Open the trunk and using a ratchet with 5/16+socket, install mounting screws with flat washers and lock washers into the pre-existing fastening holes located on bottom of mounting feet and tighten firmly. **DO NOT OVER TIGHTEN.** Repeat procedure on other side.
- 8. Clean up any metal shavings that may have fallen into the trunk and you are done. If you have any questions, or if you would like information about other quality Sportwing® products, please call the **TOLL FREE** number on the top of this sheet. Thank you for choosing Dawn Enterprises Inc.

